

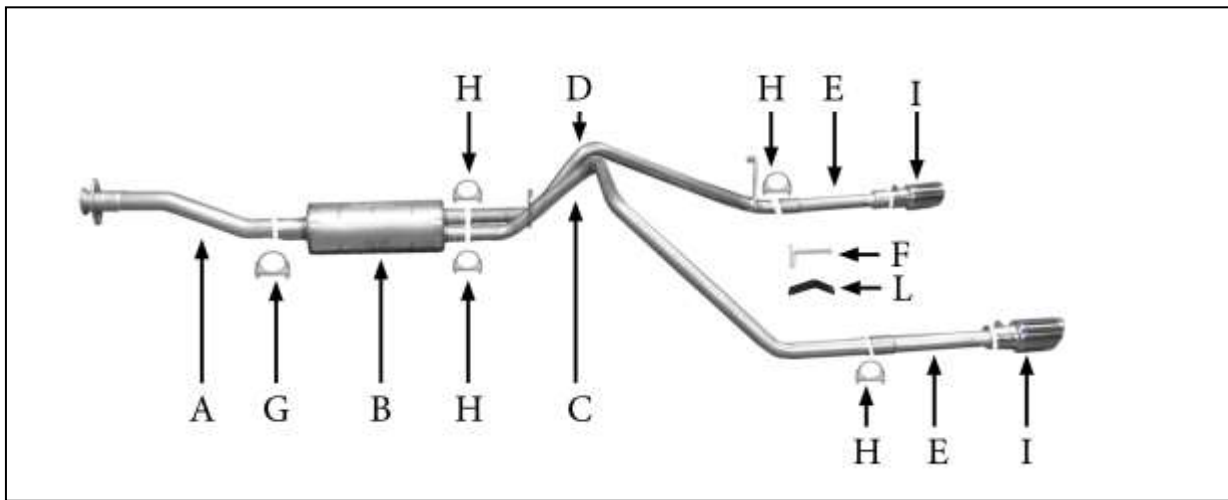


# Installation Instructions

## Stainless Steel Cat-Back Split Rear Exhaust

Colorado / Canyon 2.5L-3.6L  
Crew Cab, Long Bed/Short Bed & Z71

Part #65586B



\*All pictures shown are for illustration purpose only. Actual product may vary due product specifications.

ITEM	PART	QUANTITY	DESCRIPTION
A	999700871S	1	3" Headpipe w/ flange GP-115
B	11235S	1	Super flow SFT Muffler
C	999700875S-1	1	2.25" Driver side Tailpipe
D	999700874S-1	1	2.25" Passenger side Tailpipe
E	999700876S	2	2.25" Exit pipe
F	800024-1	1	Driver side rear tailpipe hanger
G	Ohd300	1	3" clamp
H	5756	4	2.25" Clamp
I	500639-B	2	4" Black Ceramic rolled edge tip
J	ZIP	4	Zip ties
K	4240	1	Rubber Grommet
L	800028	1	Spare Tire Bracket
M	BO-1086	1	Bolt Kit for Drivers side hanger and Spare tire bracket.

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When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, and jack stand

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove your stock exhaust, unbolt the 2-bolt flange located in front of the muffler. Then cut off your tailpipe. Leave all rubber grommets in place. Use WD-40 to aid in the removal of the hangers from the rubber grommets.



6. Install driver side tailpipe #C into muffler 1.5-2". Rotate until it lines up with the driver's side rear tailpipe hanger #F



3. Install head pipe #A onto flange. Use your factory nuts.. Insert hanger into rubber grommet. Do not tighten. **\*On short beds cut 12.5" off head pipe**



7. Install Spare tire Bracket on drivers side of Spare tire sub-frame as shown in the photo. Spare tire bracket will help keep the spare tire from rubbing on tailpipe. You will remove the factory spare tire heat shield. Be sure after install you have a minimum of 1.5" on all pipes from the spare tire.



4. Install muffler #B onto head pipe #A 1.5-2" with louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #G to secure together. Do not tighten.



7. Install passenger side tailpipe #D into muffler 1.5-2". Insert welded hanger into rubber grommet. Use clamp #H to secure. Do not tighten. Install exit pipes #E onto tailpipes. Use clamps #H to secure pipes together. Do not tighten. Use zip ties to secure brake and fuel lines away from exhaust.



5. Install the driver side rear tailpipe hanger #F onto the forward facing side of the sub- frame that holds the spare tire. Use the bolts supplied in kit #N



8. Install stainless steel tips. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**