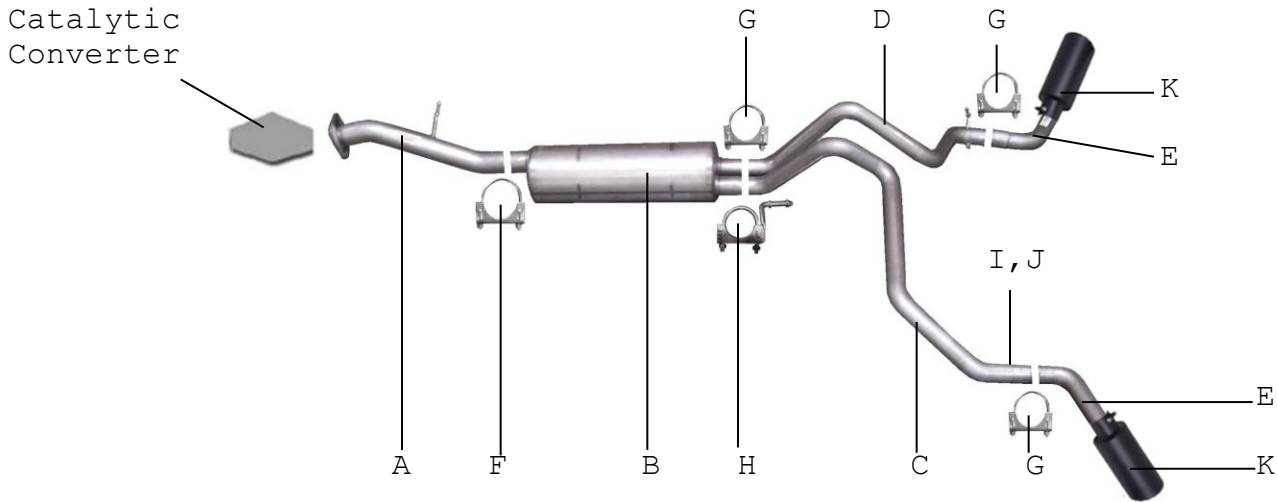


E L I T E BLACK S E R I E S

BY GIBSON PERFORMANCE

INSTRUCTION MANUAL
CAT-BACK STAINLESS EXTREME DUAL EXHAUST
TAHOE, DENALI, YUKON 4.8L-5.3L 2/4WD
ESCALADE 5.3L 2/4WD
PART # 65563B



ITEM	PART #	QTY	DESCRIPTION
A	818-700557S	1	3" STAINLESS HEADPIPE W/GP-115 FLANGE
B	758300S	1	SUPERFLOW STAINLESS MUFFLER
C	820-700562S	1	2-1/4" STAINLESS DRIVERS SIDE TAILPIPE
D	819-700561S	1	2-1/4" STAINLESS PASS. SIDE TAILPIPE
E	821-700565S	2	2-1/4" STAINLESS EXIT PIPES
F	OHD300	1	3" CLAMP
G	5756	3	2-1/4" CLAMP
H	4324	1	REAR MUFFLER CLAMP
I	08269	1	10" REAR HANGER
J	BO-1032	1	BOLT FOR 10" HANGER
K	500639-B	2	4" BLACK CERAMIC ROLLED TIP

WILL FIT WITH AUTORIDE AIR SUSPENSION

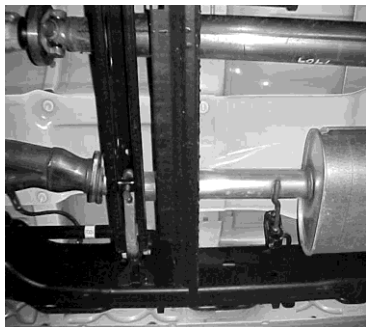
Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.

EXHAUST INSTALLATION

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKETS, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND, HACKSAW, WD-40



LAY OUT THE GIBSON EXHAUST ON THE FLOOR AND COMPARE PART #'S TO THE DRAWING. TO REMOVE STOCK EXHAUST, REMOVE IT FROM THE 2-BOLT FLANGE LOCATED IN FRONT OF THE MUFFLER. DO NOT DISGUARD FACTORY HARDWARE YOU WILL RE-USE IT. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND THE RUBBER GROMMETS.



INSTALL THE PASSENGER SIDE OVERAXLE TAILPIPE #D TO THE MUFFLER 1-1/2"-2". USE CLAMP # G TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN.



INSTALL HEAD PIPE # A ONTO YOUR EXISTING STOCK FRONT PIPE. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL METAL HANGER # I INTO HOLE LOCATED APPROXIMATELY 23" FROM THE REAR OF THE FRAME. USE TOP HOLE ON HANGER. INSTALL DRIVER SIDE OVERAXLE TAILPIPE # C INTO THE MUFFLER 1-1/2"-2". USE CLAMP #H TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.



INSTALL MUFFLER # B ONTO HEAD PIPE 1-1/2"-2" WITH THE LOUVERS FACING TOWARDS THE CONVERTER. USE A JACK STAND TO SUPPORT THE MUFFLER. USE CLAMP # F TO SECURE THE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN.



INSTALL EXIT PIPES # E. USE CLAMPS # G TO SECURE TO THE TAILPIPES. DO NOT TIGHTEN.



INSTALL REAR MUFFLER HANGER # H ONTO DRIVER SIDE OUTLET OF THE MUFFLER AND INSERT THE WELDED HANGER INTO RUBBER GROMMET.



INSTALL STAINLESS TIPS. CLAMP DOWN. WHEN YOU HAVE EVERYTHING IN PLACE, FIRMLY TIGHTEN ALL BOLTS AND CLAMPS DOWN SECURELY. TO CLEAN TIPS, USE A STAINLESS STEEL CLEANER AND A SCOTCH BRITE PAD.

MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE FROM ALL PIPES FROM BRAKE & FUEL LINES, TIRES, SHOCKS, ETC...