



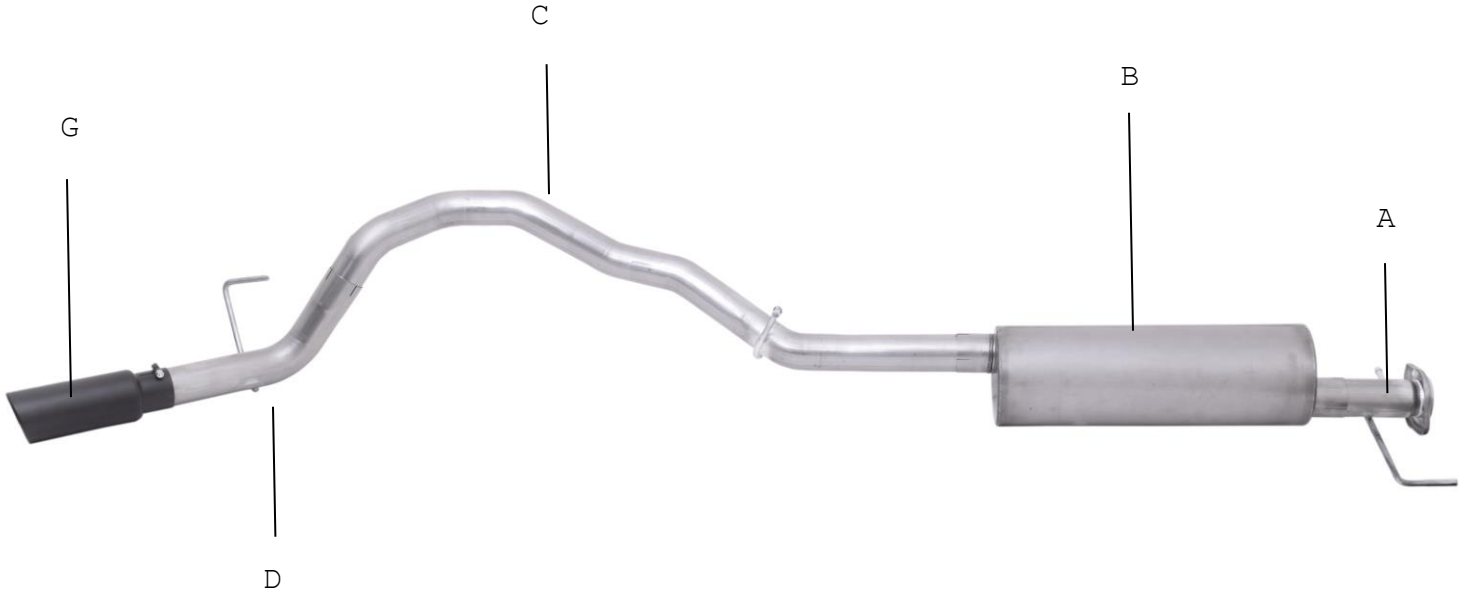
# INSTALLATION INSTRUCTIONS

## CAT-BACK SINGLE SIDE EXIT EXHAUST

### FORD EXPEDITION XLT 3.5L 2WD

### Lincoln Navigator L 3.5L

### PART #619905B



ITEM	PART #	QTY	DESCRIPTION
A	999701034S	1	Headpipe Assembly
B	421887V	1	Stainless Superflow Muffler
C	999701035S	1	3" Stainless Overaxle Tailpipe w/ welded hanger
D	999701036S	1	3" Stainless Exit pipe w/ welded hanger
E	BO-1020	1	Bolt Kit
F	5763	3	3" Band Clamp
G	500641-B	1	4" Stainless Tip

# INSTALLATION INSTRUCTIONS #619905B

## CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16", 10, 14, 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



**1.** To remove the factory exhaust, you will need to use sawsall or hacksaw to cut the exhaust at the place indicated in the picture.



**4.** Install the overaxle pipe into the outlet of the muffler using one of the supplied 3" band clamps.



**2.** To install your new Gibson Exhaust, install the supplied headpipe assembly into the factory hangers. Use Bolt Kit.



**5.** When installing the overaxle pipe, allow for a 1" clearance between the pipe and the sub-frame.



**3.** Next install the muffler by slipping it into the headpipe. Be sure the end marked "Inlet" is installed onto the headpipe. Rotate outlet to 4 o'clock position as seen in picture.



**6.** Lastly, install exit pipe using the last 3" band clamp and adjust according to your desired tip position. Install tip and tighten all bolts and clamps working from the headpipe towards the exit pipe.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust.

**Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc. to prevent heat related damage or fire.**

Rely on premium performance exhaust systems by Gibson if you're looking for quality and efficiency.