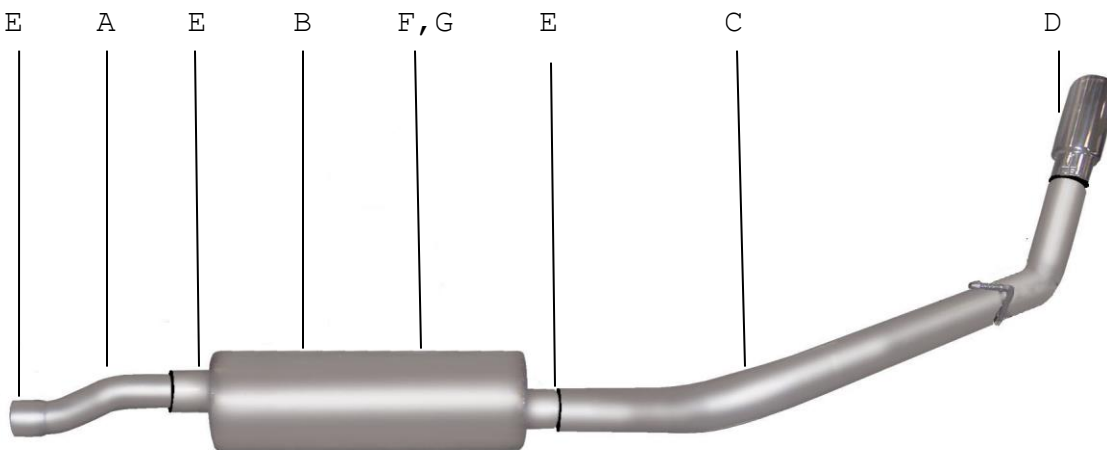




INSTALLATION INSTRUCTIONS
CAT-BACK STAINLESS SINGLE EXHAUST
DODGE RAM 1500 TRUCK
4.7 - 5.7L 2/4WD CREWCAB, QUAD CAB, STANDARD BED,
SHORT BED (5.7')
RAM TRUCK 1500 5.7L 2/4WD CREW CAB, QUAD CAB, STANDARD
CAB, SHORT BED (5.7')
PART #616609B



ITEM	PART #	QUANTITY	DESCRIPTION
A	1345-701079S	1	3" Head Pipe
B	421887	1	Superflow SFT Muffler
C	1366-701082S	1	3.0" Overaxle Pipe.
D	500379-B	1	Black Ceramic Tip
E	OHD300	3	3" Clamp
F	4365	1	Band Clamp
G	BO-1015	1	Band Clamp Bolt Kit

INSTALLATION INSTRUCTIONS # 616609B

CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

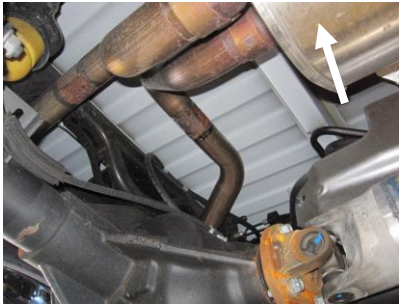
SUGGESTED TOOLS: 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.



1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.

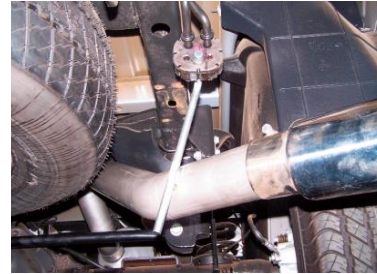


5. Next, install band clamp # F onto muffler, attaching with bolt kit #G. Insert hangers into rubber grommets. Do not tighten.



2. To remove the stock exhaust, remove it from the clamp in front of the muffler. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will reuse them to mount your new system.

- 09-12 models cut tailpipe before rear axle for removal.
- 2013 5.7L Models un bolt your tailpipes before and after rear axle



6. Install tail pipe #C into muffler 1 1/2" to 2". Use clamp #E to secure. Do not tighten. Insert welded hangers into rubber grommet

7. Install stainless steel tip #D. Clamp down. When you have everything in place and clear from all brake lines, shocks, etc. firmly tighten all bolts and clamps down securely beginning from the front. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.



3. Install Head Pipe #A onto your factory pipe. Insert welded hanger into factory rubber grommet. Use Clamp # G to secure. Do not tighten.



4. Install muffler #B onto head pipe #A 1 1/2"-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #E to secure the muffler to the headpipe. Do not tighten. Muffler inlet is looking into the louvers. Outlet should be at the 10' O'clock position.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust.

Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage or fire.