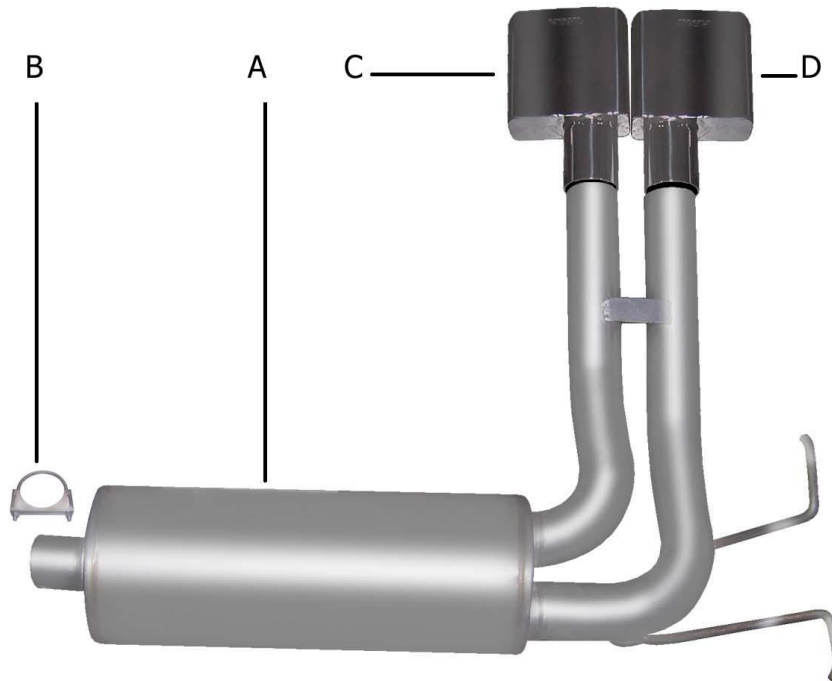




**INSTRUCTION MANUAL**  
**SUPER TRUCK STAINLESS EXHAUST**  
**FORD F150/F250 TRUCK 4.9L, 5.0L, 5.8L 2/4WD**  
**STANDARD CAB, SHORT BED**

**PART # 69510**



ITEM	PART #	QUANTITY	DESCRIPTION
A	855-700100S	1	STAINLESS MUFFLER ASSEMBLY
B	5756	1	2-1/4" CLAMP
C	500365	1	SPORT TRUCK TIP
D	500366	1	SPORT TRUCK TIP

# EXHAUST INSTALLATION PART #69510

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS:

HACKSAW, 9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND, WD-40



REMOVE YOUR STOCK EXHAUST BY UN-CLAMPING YOUR OLD MUFFLER BEHIND THE CONVERTER AND REMOVING. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 FOR EASIER REMOVAL.



USE A JACKSTAND TO SUPPORT MUFFLER ASSEMBLY. INSERT WELDED HANGERS INTO RUBBER GROMMETS.



SLIDE INLET OF MUFFLER ASSEMBLY #A ONTO CATALYTIC CONVERTER. USE CLAMP #B TO SECURE. DO NOT TIGHTEN.



INSTALL STAINLESS TIPS. TO CLEAN TIPS USE A SCOTCH BRITE PAD AND ANY STAINLESS CLEANER. NOW GO BACK AND TIGHTEN ALL CLAMPS.

**“MAKE SURE YOU HAVE A 1” CLEARANCE ON ALL PIPES FROM BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRES, ETC...”**