



PERFORMANCE EXHAUST SYSTEMS

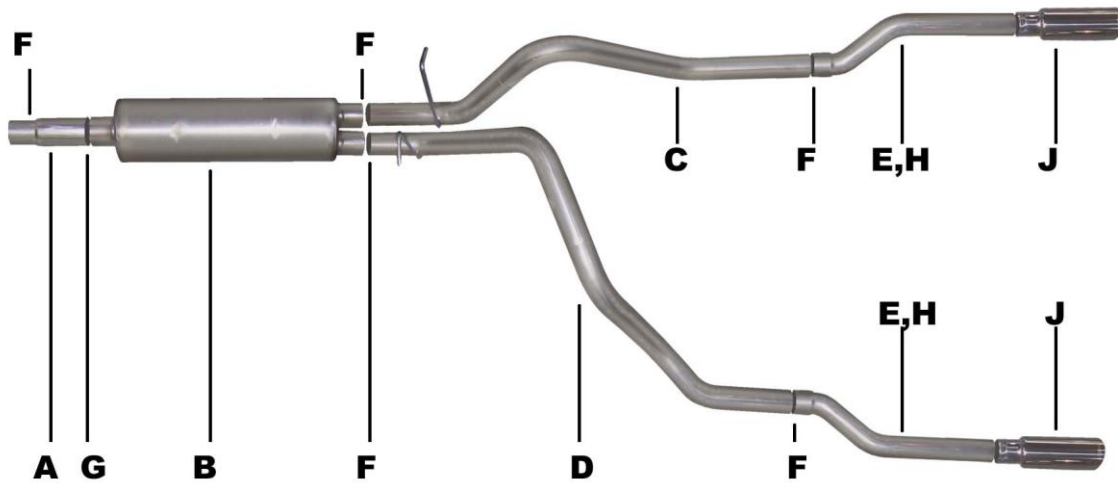
# INSTRUCTION MANUAL

## CAT-BACK SPLIT STAINLESS EXHAUST SYSTEM

DODGE RAM TRUCK 3.9L, 5.2L, 5.9L 2/4WD

STANDARD CAB, EXTENDED CAB, SHORT & LONG BED

PART # 66501



ITEM	PART #	QTY.	DESCRIPTION
A	184-2509S	1	3" STAINLESS HEADPIPE
B	789800S	1	SUPERFLOW STAINLESS DUAL OUTLET MUFFLER
C	244-6525S	1	2-1/2" PASSENGER SIDE S/S OVERAXLE PIPE
D	245-6526S	1	2-1/2" DRIVERSIDE S/S OVERAXLE PIPE
E	447-700286S	2	2-1/2" EXIT S/S PIPE
F	5757	7	2-1/2" CLAMP
G	OHD300	1	3" CLAMP
H	08269	2	10" METAL HANGER
H	BO-101	2	BOLT KIT FOR 10" HANGER
I	ZIP	2	ZIP TIE
J	500374	2	3 1/2" STAINLESS TIPS

**WILL NOT FIT WITH TWO CONVERTERS.**

**4WD'S - YOU WILL NEED TO REMOVE THE SPARE TIRE**

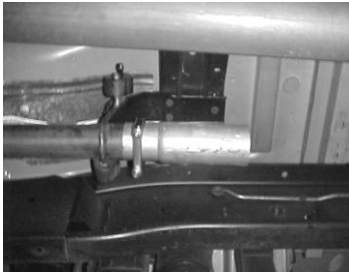
# EXHAUST INSTALLATION #66501

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

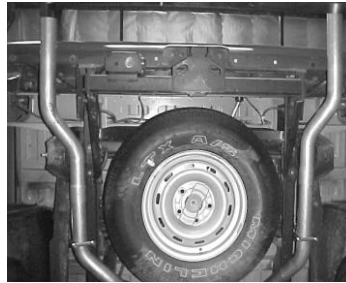
## SUGGESTED TOOLS:

15mm Wrench, 9/16 Socket, ½ Wrench, Jack Stand, Hacksaw, WD-40

LAY OUT THE GIBSON EXHAUST SYSTEM AND MATCH ALL PART NUMBERS. **DO NOT REMOVE EXTENSION PIPE BETWEEN CONVERTER AND MUFFLER.** UNCLAMP IN FRONT OF THE STOCK MUFFLER. REMOVE HANGERS LEAVING THE RUBBER GROMMETS IN PLACE. USE WD-40 FOR EASIER REMOVAL OF HANGERS.



INSTALL HEADPIPE #A MINIMUM OF 1-1/2" TO 2" ONTO YOUR STOCK EXTENSION PIPE AND CLAMP USING #F. DO NOT TIGHTEN. USE A JACKSTAND TO SUPPORT THE CONVERTER.

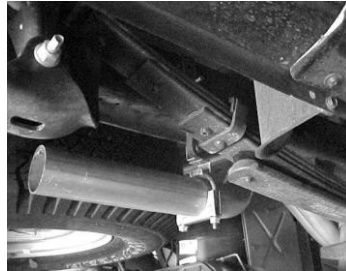


INSTALL PASSENGER SIDE OVERAXLE TAILPIPE # C 1-1/2" TO 2" FROM BEHIND THE AXLE AND CONNECT TO THE MUFFLER AND ATTACH WITH CLAMP #F. INSERT WELDED HANGER INTO RUBBER GROMMET. ATTACH HANGER #H USING CLAMP #F TO TAILPIPE.

REPEAT THE SAME FOR THE DRIVERSIDE OVERAXLE TAILPIPE # D. IF YOU CAN NOT GET THE PASSENGER TAILPIPE TO CLEAR REMOVE SPARE TIRE AND ROTATE THE MUFFLER TOWARDS THE DRIVERSIDE AND ALIGN TAILPIPES AWAY FROM THE SHOCK.



UNBOLT THE TWO BOLTS FROM THE STOCK REAR HANGER ON PASSENGER SIDE FRAME RAIL AND REMOVE. INSTALL HANGER #H TO FRAME RAIL IN EXISTING HOLE, APPROXIMATELY 22 ¼" INCHES FROM THE REAR OF THE FRAME AND 2 ½" UP FROM THE BOTTOM OF THE FRAME RAIL. USE 3<sup>RD</sup> HOLE DOWN ON HANGER BRACKET.



CONNECT EXIT PIPES #E TO THE REAR OVERAXLE PIPES. ROLL EXIT PIPES UNTIL YOU HAVE IT AT THE CORRECT ANGLE WITH A MINIMUM CLEARANCE OF 1" AND CONNECT CLAMP # F CUT EXIT PIPE FOR PROPER LENGTH FOR YOUR VEHICLE.



CONNECT MUFFLER WITH THE INLET TOWARDS THE CONVERTER. MAKE SURE REAR OF MUFFLER OUTLETS SIT AT 3 AND 9 O'CLOCK. ALLOW A MINIMUM OF 1 ½" TO SLIDE OVER THE HEADPIPE. USE A JACKSTAND TO SUPPORT THE MUFFLER AND CONNECT CLAMP # G. DO NOT TIGHTEN.



WHEN YOU HAVE EVERYTHING IN PLACE. MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES ETC. FIRMLY TIGHTEN ALL BOLTS AND CLAMPS. USE ZIP TIES TO SECURE BACK VENT LINES AND BRAKE LINES. INSTALL STAINLESS TIPS.

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC..**