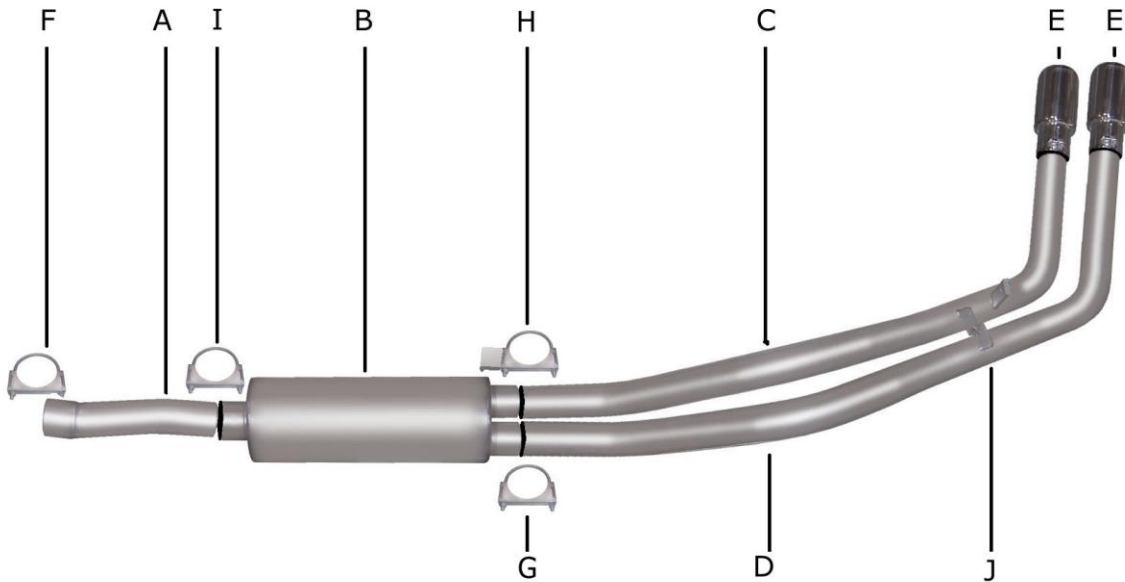




INSTRUCTION MANUAL
STAINLESS CAT-BACK DUAL SPORT EXHAUST
CHEVY TRUCK 5.7L 2/4WD
STANDARD CAB, SHORT BED
PART #65900



ITEM	PART #	QUANTITY	DESCRIPTION
A	283-500391S	1	3" X 14" STAINLESS HEADPIPE
B	789800s	1	STAINLESS SUPERFLOW DUAL OUTLET MUFFLER
C	365-700234S	1	2 1/2" STAINLESS PASSENGERSIDE OVERAXLE PIPE
D	366-700235S	1	2 1/2" STAINLESS DRIVER SIDE OVERAXLE PIPE
E	500396	2	3 1/2" STAINLESS TIPS
F	OHD300	1	3" CLAMP
G	5757	1	2 1/2" CLAMP
H	40089	1	2 1/2" REAR MUFFLER PASSENGER SIDE HANGER
I	500551	1	HEADPIPE HANGER
J	BO-906	1	BOLT KIT FOR TAILPIPE

WILL NOT FIT HEAVY DUTY

EXHAUST INSTALLATION #65900

SLIP FIT CONVERTER

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15mm SOCKET, 9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACK STAND, HACKSAW

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
2. Raise vehicle and support with stands. Remove stock hangers leaving all rubber mounting grommets in place. Cut stock tailpipe for easy removal.
3. Connect head pipe #A behind the stock converter. Use jack stands to support converter, so it won't drop and attach with clamp #G.
4. Connect muffler #B with inlet towards the converter to the head pipe. Use a jack stand to support the muffler and connect clamp #J (DO NOT TIGHTEN).
5. Install the over axle tailpipes #C and #D, connect to the muffler and clamp #I and #H. Driver side tab mount goes on the bottom. Spare tire may need to be loosened up and pushed over to driver side for better clearance. Now bolt both tailpipes together using bolt kit #I.
6. Install stainless steel tips. Clamp down. To clean stainless steel tip uses Scott brite pad and any stainless steel or aluminum cleaner.
7. When you have everything in place, firmly tighten all bolts and clamp down securely.

SPECIAL NOTES:

- MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRES, ETC.