

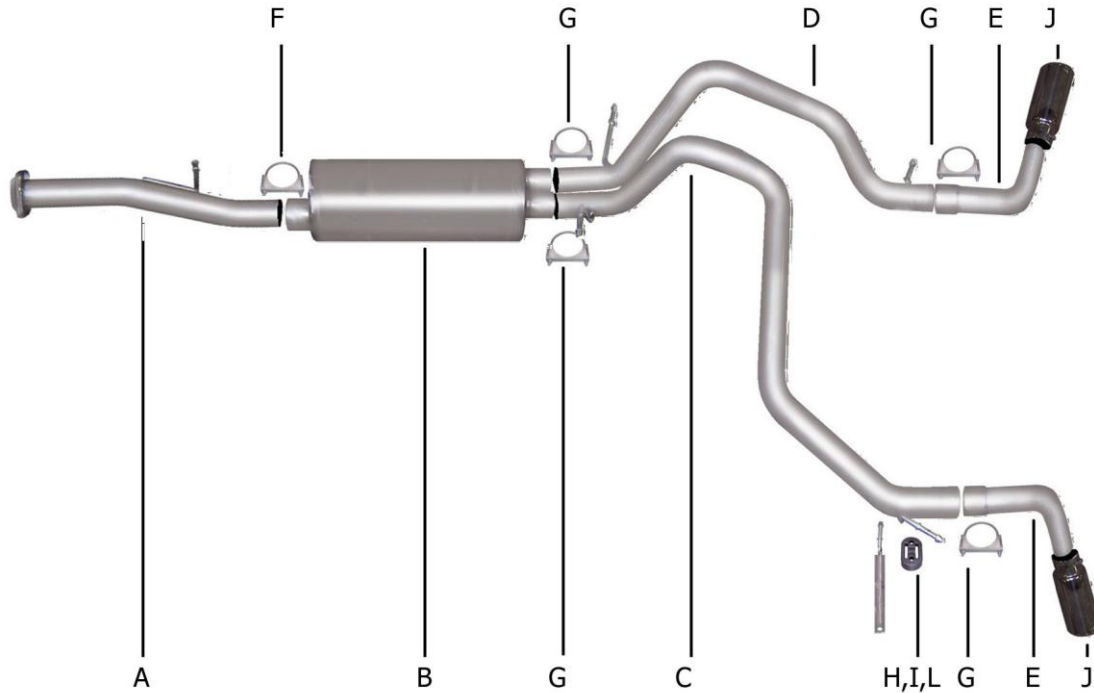


INSTALLATION INSTRUCTIONS

CAT-BACK STAINLESS EXTREME DUAL EXHAUST

07-11 CHEVY AVALANCHE/SUBURBAN 5.3L-6.0L 2/4 WD 4DR

PART #65572



ITEM	PART #	QUANTITY	DESCRIPTION
A	1065-700848S	1	3" STAINLESS HEADPIPE W/GP-115 FLANGE
B	758300S	1	STAINLESS SUPERFLOW MUFFLER
C	1171-700931S	1	2¼" STAINLESS DRIVER SIDE TAILPIPE
D	1067-700850S	1	2¼" STAINLESS PASSENGER SIDE TAILPIPE
E	821-700565S	2	2¼" STAINLESS EXIT PIPE
F	OHD300	2	3 " CLAMP
G	5756	4	2¼" CLAMP
H	4262	1	DRIVER SIDE REAR HANGER
I	BO-1032	1	BOLT KIT FOR HANGER
J	500395	2	3½" STAINLESS TIP
K	ZIP	2	ZIP TIES
L	4240	1	RUBBER GROMMET
M	1348-701103S	1	3" STAINLESS ADAPTER 2009/2010 MODELS

INSTALLATION INSTRUCTIONS #65572

CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.



1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove the stock exhaust, unbolt it from the two bolt flange in front of the muffler. Do not disguard you will re-use bolts. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will reuse them to mount your new system. Now, cut off tailpipe before and after rear axle for removal.



3. 2009-10 Models Only
Measure 8" from the flange on your new headpipe #A and cut. Attach adapter pipe to new headpipe with the 3" clamp. You will re-use the factory band clamp Bolt head pipe #A onto your existing stock front pipe re-using stock nuts/bolts. Insert welded hanger into rubber grommet. DO NOT TIGHTEN.



4. Install muffler #B onto head pipe 1 1/2"-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Muffler outlets will be positioned at the top. Use clamp #F to secure the muffler to the headpipe. DO NOT TIGHTEN.



5. Remove spare tire to install tailpipes. Now install passenger side tailpipe #D into the muffler 1 1/2"-2". Use clamp #G to secure tailpipe to muffler. DO NOT TIGHTEN. Insert welded hangers into rubber grommets.



6. Install driver side rear hanger #H into hole located on cross member behind spare tire location (see photo). Use bolt kit #I to secure and attach Rubber grommet #L. DO NOT TIGHTEN.



7. Install driver side tailpipe #C into the muffler 1 1/2"-2". Use clamp #G to secure tailpipe to muffler. DO NOT TIGHTEN. Insert welded hangers into rubber grommets.



8. Install the exit pipes #E. Use clamp #G to secure exit pipes to tailpipes. DO NOT TIGHTEN. Re-install spare tire. Use zip ties to secure brake, gas lines as necessary.



9. Install stainless steel tips #J. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.



GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust.