



PERFORMANCE EXHAUST SYSTEMS

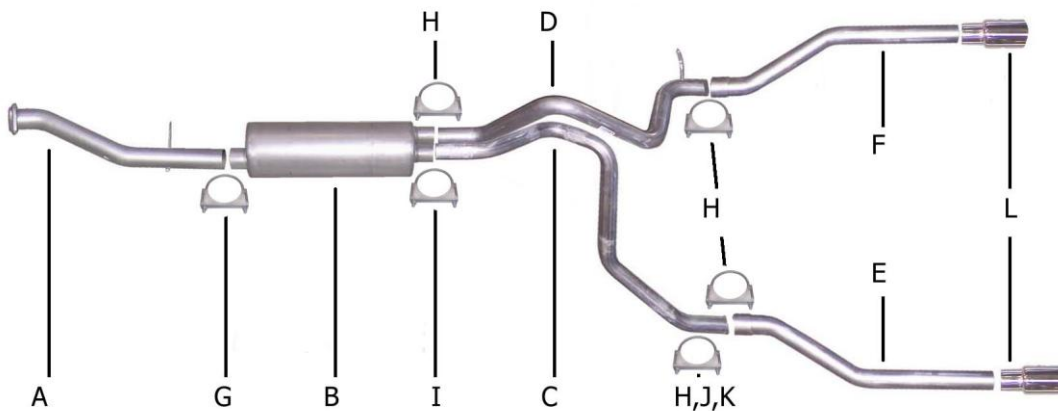
INSTRUCTION MANUAL

CAT-BACK STAINLESS SPLIT EXHAUST SYSTEM

SUBURBAN, YUKON XL, 4.8L, 5.3L 2/4WD

CHEVY AVALANCHE 1500 5.3L CREW CAB, SHORT BED 4DR 2/4WD

PART # 65561



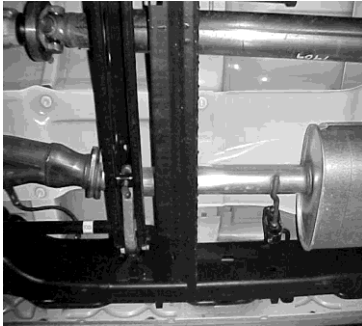
ITEM	PART #	QTY	DESCRIPTION
A	822-700567S	1	3" STAINLESS HEADPIPE W/GP-115 FLANGE
B	758300S	1	SUPERFLOW STAINLESS MUFFLER
C	820-700562S	1	2-1/4" STAINLESS PASSENGER SIDE TAILPIPE
D	819-700561S	1	2-1/4" STAINLESS DRIVERSIDE TAILPIPE
E	823-700563S	1	2-1/4" STAINLESS DRIVERSIDE EXIT PIPE
F	824-700564S	1	2-1/4" STAINLESS PASSENGER EXIT PIPE
G	OHD300	1	3" CLAMP
H	5756	4	2-1/4" CLAMP
I	4324	1	REAR MUFFLER CLAMP
J	08269	1	10" REAR HANGER
K	BO-1032	1	BOLT FOR 10" HANGER
L	500395	2	3 1/2" STAINLESS TIPS

EXHAUST INSTALLATION #65561

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKETS, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND, HACKSAW, WD-40



LAY OUT THE GIBSON EXHAUST ON THE FLOOR AND COMPARE PART #'S TO THE DRAWING. TO REMOVE STOCK EXHAUST, REMOVE IT FROM THE 2-BOLT FLANGE LOCATED IN FRONT OF THE MUFFLER. DO NOT DISGUARD FACTORY HARDWARE YOU WILL RE-USE IT. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND THE RUBBER GROMMETS.



INSTALL THE PASSENGER SIDE OVERAXLE TAILPIPE #D TO THE MUFFLER 1-1/2"-2". USE CLAMP # H TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN.



BOLT HEADPIPE # A ONTO YOUR EXISTING STOCK FRONT PIPE RE-USING FACTORY BOLTS. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL METAL HANGER #J INTO HOLE LOCATED APPROXIMATELY 17" FROM THE REAR OF THE FRAME. USE TOP HOLE ON HANGER. INSTALL DRIVER SIDE OVERAXLE TAILPIPE # C INTO THE MUFFLER 1-1/2"-2" USING CLAMP#H. TO ATTACH PIPE TO HANGER #J USE CLAMP #H TO HOLD PIPE. DO NOT TIGHTEN.



INSTALL MUFFLER # B ONTO HEAD PIPE 1-1/2"-2" WITH THE LOUVERS FACING TOWARDS THE CONVERTER. USE A JACK STAND TO SUPPORT THE MUFFLER. USE CLAMP # G TO SECURE THE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN.



NEXT, INSTALL THE EXIT PIPES #E AND #F USING CLAMPS #H TO SECURE TO THE TAILPIPES. DO NOT TIGHTEN.



INSTALL REAR MUFFLER HANGER # I ONTO DRIVER SIDE OF THE MUFFLER AND INSERT THE WELDED HANGER INTO RUBBER GROMMET.



INSTALL STAINLESS TIPS. CLAMP DOWN. WHEN YOU HAVE EVERYTHING IN PLACE, FIRMLY TIGHTEN ALL BOLTS AND CLAMPS DOWN SECURELY. TO CLEAN TIPS, USE A STAINLESS STEEL CLEANER AND A SCOTCH BRITE PAD.