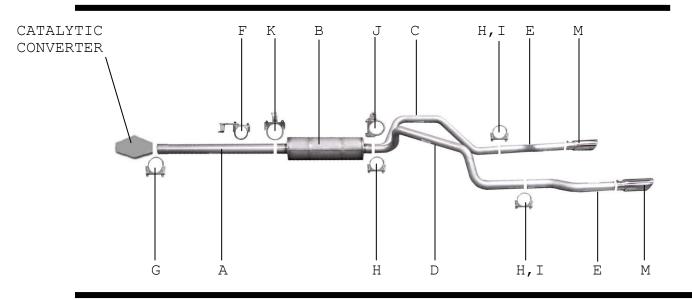


INSTRUCTION MANUAL

CAT-BACK STAINLESS SPLIT EXHAUST CHEVY TRUCK 5.7L 2/4wd EXTENDED CAB, SHORT BED PART # 65502



ITEM	PART #	QTY.	DESCRIPTION
A	138-30039s	1	3" STAINLESS HEADPIPE
В	789800S	1	STAINLESS DUAL OUTLET MUFFLER
С	248-5525S	1	2-1/2" PASSENGER SIDE STAINLESS OVERAXLE PIPE
D	249-5526S	1	2-1/2" DRIVER SIDE STAINLESS OVERAXLE PIPE
Е	246-6528S	2	2-1/2" STAINLESS EXIT PIPE
F	500601	1	O.E. HANGER
G	OHD300	1	3" CLAMP
Н	5757	5	2-1/2" CLAMP
I	08269	2	10" METAL HANGER
I	BO-101	2	BOLT KIT FOR 10" HANGER
J	500602	1	2-1/2" O.E. HANGER
K	500551	1	O.E. HANGER
L	ZIP	2	ZIP TIES
М	500374	2	3 ½" STAINLESS TIPS
4WD'S MAY HAVE TO REMOVE SPARE TIRE			

EXHAUST INSTALLATION CHEVY/GMC TRUCK slip fit converter

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SETPARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

- 1. Raise vehicle and support with stands. Remove stock hangers leaving all rubber mounting grommets in place. Cut the stock tailpipe for easy removal.
- 2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it look like the drawing with hangers in the proper location.
- 3. Connect headpipe # A behind the stock converter. Use jack stands to support converter, so it won't drop. Attach with clamp # G. Attach hanger # F to headpipe.
- 4. Connect muffler # B with inlet towards the converter to the headpipe. Use a jack stand to support the muffler and connect with hanger # K.
- 5. Install the passenger overaxle tailpipe # C, and connect to the muffler and clamp with # J.
- 6. Install the driverside overaxle tailpipe # C, and connect to the muffler and clamp with # H.
- Connect exit pipes # E to the rear of overaxle pipe. Roll turnout pipe until you have it at the correct angle for your truck and connect with clamp # H. Attach 10" hanger # I to tailpipes.
- 8. Install stainless steel tip. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
- 9. When you have everything in place, firmly tighten all bolts and clamp down securely. Use zip ties for brake and fuel lines.

SPECIAL NOTES:

- * MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.
- * LOWERED TRUCKS WITH A 4" DROP OR MORE MAY NEED TO NOTCH BOTTOM RAIL OF BED.
- * SOME 88-89 CHEVY TRUCKS HAVE A REAR CONVERTER WHICH SHOULD BE RE-INSTALLED BACK INTO STOCK LOCATION.