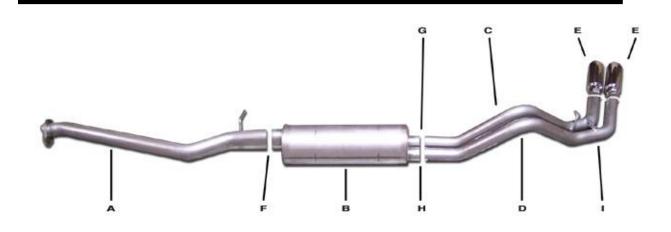


INSTRUCTION MANUAL CAT-BACK DUAL SPORT STAINLESS EXHAUST

SILVERADO, SIERRA 1500 TRUCK EXTENDED CAB, SHORT BED, 4.3L-4.8L-5.3L 2/4 WD EXTENDED CAB, SHORT BED 4.3L, 4.8L, 5.3L 2/4WD EXTENDED CAB, SHORT BED QUAD STEER 5.3L 2WD CREW CAB, SHORT BED 1500NON-HD 5.3L 2/4WD 1500 CLASSIC, CREW CAB, SHORT BED 4.8L, 5.3L 2/4WD 1500 CLASSIC, EXT CAB, STANDARD BED 4.3L, 4.8L, 5.3L 2/4WD

PART #65300



ITEM	PART # (QΤΥ	DESCRIPTION
A	504-700394S	1	STAINLESS 3" HEADPIPE WITH FLANGE #GP-115
В	758250S	1	SUPERFLOW STAINLESS MUFFLER
С	505-700395S	1	2.5" STAINLESS PASSENGER SIDE OVERAXLE PIPE
D	506-700396S	1	2.5" STAINLESS DRIVERSIDE OVERAXLE PIPE
Ε	500374	2	3 1/2" STAINLESS TIPS
F	OHD300	1	3" CLAMP
G	5757	1	2-1/2" CLAMP
Н	4149	1	REAR MUFFLER HANGER
I	BO-906	1	BOLT KIT FOR TAILIPIPE

EXHAUST INSTALLATION

PART# 65300

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. **DO NOT WORK WITH HOT PIPES!!!**

SUGGESTED TOOLS

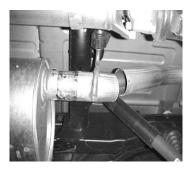
15mm SOCKET, 9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACK STAND, WD-40



LAY OUT THE GIBSON
EXHAUST ON THE FLOOR SO IT
LOOKS LIKE THE DRAWING.
AND COMPARE PARTS WITH
MANUAL. UN-BOLT THE STOCK
FLANGE BEHIND FACTORY
Y-PIPE. KEEP THE STOCK
BOLTS, NUTS
FOR YOU WILL RE-USE
THEM.



MAKE SURE MUFFLER OUTLETS ARE LEVEL BEFORE INSTALLING TAILPIPES. NOW INSTALL PASSENGER TAILPIPE #C. INSERT WELED HANGER INTO RUBBER GROMMET.



FOR EASIER REMOVAL OF THE STOCK EXHAUST CUT THE TAIL PIPE BEHIND YOUR MUFFLER. LUBE ALL RUBBER GROMMETS WITH WD-40. LEAVE ALL YOUR STOCK RUBBER GROMMETS IN PLACE.



NOW INSTALL DRIVERSIDE TAILPIPE #D. THE SPARE TIRE MAY NEED TO BE LOOSENED AND PUSHED TO THE DRIVER SIDE TO ALLOW FOR CLEARANCE. USE BOLT KIT # I TO ATTACH BOTH TAILPIPES TOGETHER. DRIVERSIDE TAILPIPE BRACKET WILL BE POSITIONED ON TOP OF PASSENGER TAILPIPE BRACKET.



BOLT HEADPIPE # A TO YOUR STOCK FLANGE RE-USING FACTORY BOLTS. AND NUTS. DO NOT TIGHTEN INSERT WELDED HANGER INTO RUBBER GROMMET.



USING CLAMP #G & HANGER # H CONNECT BOTH TAILPIPES TO THE OUTLETS OF THE MUFFLER. ROTATE TAILPIPES TO BEST FIT YOUR TRUCK.



INSTALL MUFFLER # B WITH INLET TOWARDS Y-PIPE, WITH THE OUTLETS POSITIONED AT THE TOP OF THE MUFFLER. USE A JACK STAND TO SUPPORT THE MUFFLER. USE CLAMP #F TO CONNECT THE MUFFLER TO HEADPIPE. INSTALL HANGER # H ONTO THE DRIVERSIDE OUTLET OF THE MUFFLER. INSERT THE WELDED HANGER INTO THE RUBBER GROMMET FROM THE PASSENGER SIDE. DO NOT TIGHTEN.



INSTALL YOUR
STAINLESS STEEL
TIPS TO YOUR
DESIRED LOOK. USE
ANY STAINLESS OR
ALIUMINUM CLEANER
TO POLISH YOUR
TIPS. NEXT GO BACK
AND TIGHTHEN ALL
BOLTS, CLAMPS,
HANGERS AND
FLANGE BOLTS.

GIBSON PERFORMANCE EXHAUST EXHAUST EXHAUST SYSTEMS