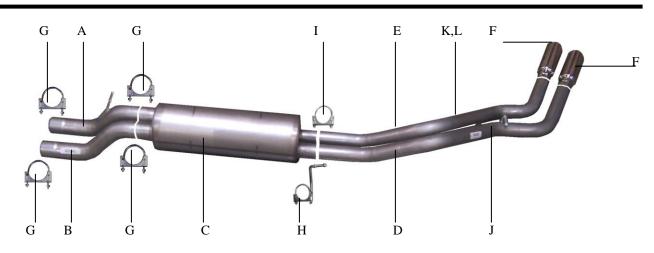


INSTRUCTION MANUAL

CAT BACK STAINLESS DUAL SPORT EXHAUST SILVERADO, SIERRA TRUCK 2500HD/35006.0L, 8.1L, 2/4WD EXTENDED CAB-LONGBED, CREWCAB-SHORTBED & LONGBED PART # 65204



ITEM	PART #	QUANTITY	DESCRIPTION
A	493-700328S	1	3" STAINLESSPSGR. HEADPIPE W/WELDED HANGER
В	494-700329S	1	3" STAINLESS DRIVER SIDE HEADPIPE
С	766300S	1	SUPERFLOW STAINLESS MUFFLER
D	495-700330S	1	2-1/2" STAINLESS DRIVERSIDE TAILPIPE W/HANGER
E	496-700331S	1	2-1/2" STAINLESS PASSENGER TAILPIPE
F	500374	2	3 1/2" STAINLESS TIPS
G	OHD300	4	3" CLAMPS
Н	4159	1	2-1/2" HANGER FOR MUFFLER
I	5757	1	2-1/2" CLAMP
J	BO-906	1	BOLT KIT FOR TAILPIPE
K	4204	1	SPARE TIRE BRACKET
L	S-103	1	SPARE TIRE BRACKET TAB

EXHAUST INSTALLATION #65204

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!!!

SUGGESTED TOOLS

9/16", 1/2" SOCKET & WRENCH, JACK STANDS, WD-40, HACKSAW OR SAWZALL

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING



TO REMOVE STOCK
EXHAUST, CUT 13" FROM
THE FRONT OF THE
MUFFLER, MEASURE
TOWARDS THE FRONT OF
THE VEHICLE. LEAVE ALL
RUBBER GROMMETS ON
THE HANGERS. USE WD-40
TO AID IN THE REMOVAL
OF EXHAUST AND
HANGERS. SUPPORT THE
CATALITIC CONVERTER
BEFORE CUTTING.



SLIDE DRIVERS SIDE TAILPIPE #D INTO MUFFLER 1-1/2" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET.



SLIDE PASSENGER SIDE HEADPIPE #A ONTO STOCK HEADPIPE. INSERT WELDED HANGER INTO RUBBER GROMMET. NEXT INSTALL DRIVERS SIDE HEADPIPE #B ONTO STOCK HEADPIPE, USE CLAMP #G TO SECURE BOTH HEADPIPES, DO NOT TIGHTEN.



INSTALL HANGER #H
INTO RUBBER
GROMMET JUST
ABOVE DRIVERS
SIDE OUTLET OF
MUFFLER. YOU
WILL USE THIS
CLAMP TO SECURE
TAILPIPE TO
MUFFLER, DO NOT
TIGHTEN.



SLIDE MUFFLER #C ONTO HEADPIPES 1-1/2" TO 2". OUTLETS SHOULD BE AT THE BOTTOM. USE A JACK STAND TO SUPPORT MUFFLER.



USE BOLT KIT #J TO SECURE TAILPIPES TOGETHER. THE PASSENGER SIDE TAILPIPE WILL BE ON THE BOTTOM.



INSTALL SPARE TIRE BRACKET #K ONTO HOLE IN FRAME LOCATED ABOVE TAILPIPE HANGER. HOLE IS ABOUT 1" ROUND.



INSTALL YOUR
STAINLESS STEEL
TIPS. TO CLEAN TIPS
USE A SCOTCH BRITE
PAD AND ANY
STAINLESS OR
ALUMINUM CLEANER.
AFTER YOU HAVE
CHECKED FOR
CLEARANCES GO
BACK AND TIGHTEN
ALL NUTS, BOLTS
AND CLAMPS.



SLIDE PASSENGER SIDE TAILPIPE #E INTO MUFFLER 1-1/2" TO 2". USE CLAMP #I TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN.

GIBSON PERFORMANCE EXHAUST EXHAUST EXHAUST SYSTEMS