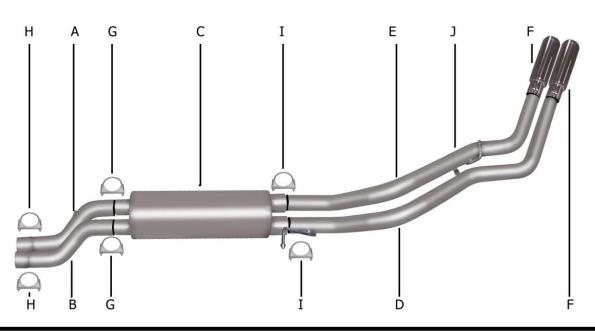


INSTRUCTION MANUAL CAT BACK STAINLESS DUAL SPORT EXHAUST SILVERADO/SIERRA 6.0L 2/4WD SILVERADO, SIERRA TRUCK 2500 6.0L, 2/4WD CREWCAB-SHORTBED PART # 65202



ITEM	PART #	QUANTITY	DESCRIPTION
Α	872-700621S	1	3" SS PSGR. HEADPIPE W/WELDED HANGER
В	873-700622S	1	3" SS DRIVER SIDE HEADPIPE
С	766300S	1	STAINLESS SUPERFLOW MUFFLER
D	879-700625S	1	2-1/2" SS DRIVERSIDE TAILPIPE W/HANGER
E	880-700626S	1	2-1/2" SS PASSENGER TAILPIPE W/HANGER
F	500374	2	3 1/2" STAINLESS TIPS
G	OHD300	4	3" CLAMPS
Н	5758	1	2-3/4" CLAMP
I	5757	2	2-1/2" CLAMP
J	BO-906	1	BOLT KIT FOR TAILPIPE

WILL NOT FIT ON HEAVY DUTY TRUCK

EXHAUST INSTALLATION #65202

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!!!

SUGGESTED TOOLS

9/16", 1/2" SOCKET & WRENCH, JACK STANDS, WD-40, HACKSAW OR SAWZALL

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING



TO REMOVE STOCK EXHAUST, CUT 13" FROM THE FRONT OF THE MUFFLER, MEASURE TOWARDS THE FRONT OF THE VEHICLE. LEAVE ALL RUBBER GROMMETS ON THE HANGERS. USE WD-40 TO AID IN THE REMOVAL OF EXHAUST AND HANGERS. SUPPORT THE CATALITIC CONVERTER BEFORE CUTTING.



SLIDE DRIVERS SIDE TAILPIPE #D INTO MUFFLER 1-1/2" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET.



SLIDE PASSENGER SIDE HEADPIPE #A ONTO STOCK HEADPIPE. INSERT WELDED HANGER INTO RUBBER GROMMET. NEXT INSTALL DRIVERS SIDE HEADPIPE #B ONTO STOCK HEADPIPE, USE CLAMP #H TO SECURE BOTH HEADPIPES. DO NOT TIGHTEN.



USE BOLT KIT #J TO SECURE TAILPIPES TOGETHER. THE PASSENGER SIDE TAILPIPE WILL BE ON THE BOTTOM.



SLIDE MUFFLER #C ONTO HEADPIPES 1-1/2" TO 2". OUTLETS SHOULD BE AT THE BOTTOM. USE A JACK STAND TO SUPPORT MUFFLER.



INSTALL YOUR
STAINLESS STEEL
TIPS. TO CLEAN TIPS
USE A SCOTCH BRITE
PAD AND ANY
STAINLESS OR
ALUMINUM CLEANER.
AFTER YOU HAVE
CHECKED FOR
CLEARANCES GO
BACK AND TIGHTEN
ALL NUTS, BOLTS
AND CLAMPS.



SLIDE PASSENGER SIDE TAILPIPE #E INTO MUFFLER 1-1/2" TO 2". USE CLAMP #I TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN. INSERT HANGER INTO RUBBER GROMMET.

GIBSON PERFORMANCE EXHAUST EXHAUST SYSTEMS