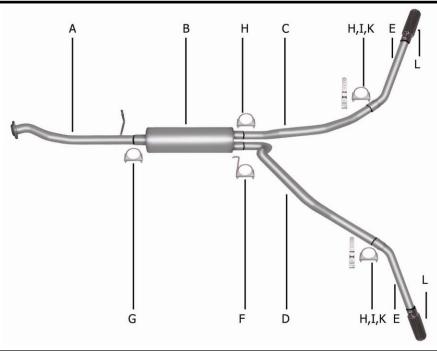


INSTRUCTION MANUAL CAT-BACK DUAL EXTREME STAINLESS STEEL EXHAUST SILVERADO/SIERRA TRUCK 4.3L, 4.8L, 5.3L, 2WD ONLY STANDARD CAB, LONG BED PART # 65008



ITEM	PART #	QTY	DESCRIPTION
Α	533 -700419S	1	3" HEADPIPE W/FLANGE #GP- 115
В	758250S	1	STAINLESS STEEL SUPERFLOW MUFFLER
С	315-700183S	1	2 1/2" SS PASSENGER SIDE OVERAXLE PIPE
D	316-700184S	1	2 1/2" SS DRIVERSIDE OVERAXLE PIPE
Е	534-700422S	2	2 1/2" SS EXIT PIPES
F	4192	1	REAR MUFFLER HANGER
G	OHD300	1	3" CLAMP
Н	5757	3	2 1/2" CLAMP
I	08269	2	10" METAL HANGER
J	ZIP	2	ZIP TIES
K	BO-101	2	BOLT KIT FOR 10" HANGER
L	500374	2	3.5" STAINLESS STEEL TIP
М	4137	1	SPARE TIRE BRACKET

EXHAUST INSTALLATION #65008

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

1/2", 9/16", 15mm wrench and socket, Wd-40, Hacksaw, Jack Stand



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust remove it from the 2-bolt flange located in front of the muffler. you will reuse your stock hardware. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers. Use hacksaw to



Install metal hangers # I Into holes located approximately 22" from the rear of the frame. Metal hangers are mounted on the outside of the frame. Use bolt kit #K. The bolt and the washer will go into the 3rd hole from the top of the hanger.



Install head pipe # A onto you're existing stock flange use your factory hardware. Use a jack stand to support the converter.
Insert welded hanger into rubber grommet. Do not tighten.



Install the driver side tailpipe # D into the muffler at least 1-1/2" to 2". This pipe will route over the axle and between the shock and tire. Use clamp # F to secure pipe to the muffler. Do not tighten.



Install the passenger side tailpipe # C into the muffler at least 1-1/2" to 2". Use clamp # H to secure pipe to muffler. Do not tighten. The tailpipes both will lean towards the driver side for clearance.



Install muffler onto head pipe 1-1/2" to 2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp # G to the secure the muffler to the head pipe. Do not tighten



Install exit pipes # E
Use clamps # H to
secure exit pipes to
tailpipes. These
clamps also attach to
the metal hangers #I.
You will need to rotate
in order to adjust for
clamping. Now go back
and tighten all clamps,
nuts and bolts. Start
from the front and
work back. Install
Stainless tips.

MAKE SURE YOU HAVE A 1" CLEARANCE FROM ALL BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC...

GIBSON PERFORMANCE EXHAUST EXHAUST SYSTEMS