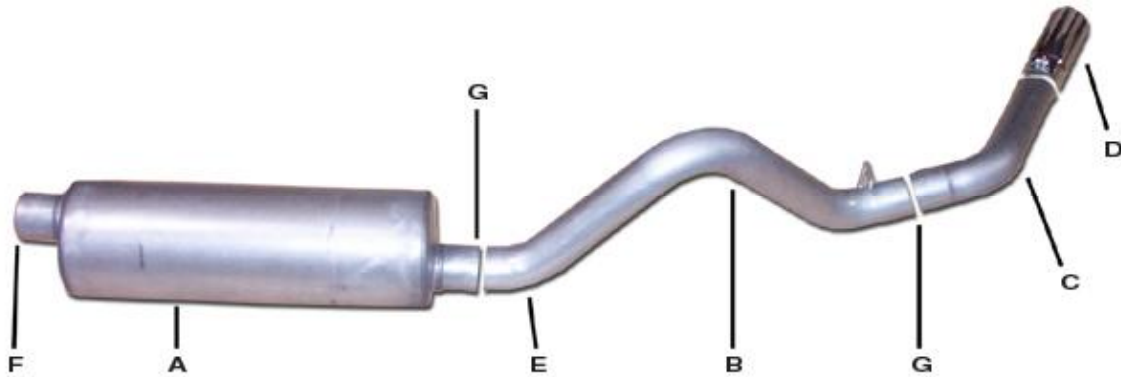




**INSTRUCTION MANUAL**  
**CAT-BACK STAINLESS SINGLE EXHAUST**  
**FORD BRONCO FULL SIZE**  
**5.0L-5.8L 2/4WD**  
**PART # 619675**

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ITEM	PART #	QUANTITY	DESCRIPTION
A	421887-B	1	3" STAINLESS SUPERFLOW MUFFLER
B	120-700104S	1	3" STAINLESS OVERAXLE TAILPIPE
C	117-50032RS	1	3" STAINLESS TURNOUT PIPE
D	500360	1	3-1/2" STAINLESS TIP
E	500566	1	REAR MUFFLER T-HANGER
F	5756	1	2-1/4" CLAMP
G	OHD300	2	3" CLAMP

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***SLIP CONNECTION TO CONVERTER.***

# EXHAUST INSTALLATION #619675

*WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, ALONG WITH SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!*

## SUGGESTED TOOLS

7/8 WRENCH, 9/16" SOCKET, 15MM SOCKET, 1/2" WRENCH, 1/2" SOCKET, HACKSAW, JACKSTAND

1. Remove stock exhaust from behind the catalytic converter. Use jack stands to support converter. Use WD-40 on hangers for easier removal. Leave rubber grommets in place.
2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
3. Slide muffler #A with inlet onto the converter. Use a jack stand to support the muffler clamp down using clamp #F. Do not tighten. Inlet of muffler is looking into the louvers.
4. Install rear muffler hanger #E behind muffler on the driver side. Insert welded hangers into the rubber grommets.
5. Install the over axle tailpipe #B and insert welded hangers into rubber grommet and clamp down using #G clamp to muffler.
6. Slide turn out pipe #C on the tailpipe. Roll turnout pipe until you have it at the correct angle for your truck and clamp down with #G clamp.
7. Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
8. When you have everything in place, tighten all bolts and clamp down.

**MAKE SURE YOU HAVE A 1" CLEARANCE AWAY FROM ALL PIPES RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC...**