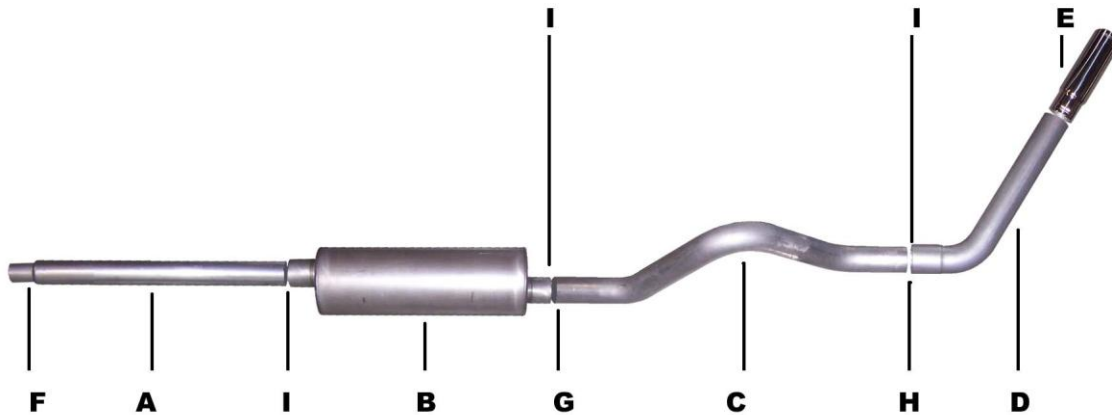




INSTRUCTION MANUAL
CAT-BACK STAINLESS SINGLE EXHAUST
FORD TRUCK 4.9L,5.0.L, 5.8L 2/4WD
EXTENDED CAB- SHORT BED & LONG BED
WILL NOT FIT HEAVY DUTY SERIES
TRUCK HAS TWO STOCK CONVERTERS

PART # 619656



ITEM	PART#	QUANTITY	DESCRIPTION
A	118-22542S*	1	3" STAINLESS HEADPIPE
B	421887	1	SUPERFLOW STAINLESS MUFFLER
C	130-50030RS-C	1	3" OVERAXLE STAINLESS TAILPIPE
D	117-50032RS	1	3" TURNOUT STAINLESS TAILPIPE
E	500360	1	3-1/2" STAINLESS TIP
F	5756	1	2-1/4" CLAMP
G	500367	1	REAR MUFFLER T-HANGER
H	500368	1	TAILPIPE L-HANGER
I	OHD300	3	3" CLAMP

***SHORT BED:** CUT GIBSON HEADPIPE TO 28" OVERALL LENGTH
*** LONG BED:** USE THE 3" X 42" HEADPIPE- DO NOT CUT

EXHAUST INSTALLATION #619656

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE THE PROPER SAFTEY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFTEY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

SUGGESTED TOOLS:

15mm SOCKET, 9/16" SOCKKET, 1/2" SOCKET, 1/2" WRENCH, HACKSAW, JACKSTAND, WD-40

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.

- 1.) TO REMOVE STOCK EXHAUST- UN-BOLT IT FROM THE CLAMP LOCATED JUST BEHIND THE CATALYTIC CONVERTER. NOW CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.
- 2.) **SHORT BEDS CUT GIBSON HEADPIPE TO 28" OVERALL LENGTH.** INSTALL HEADPIPE #A ONTO STOCK PIPE, LINE UP THE NOTCH, USE CLAMP #F TO SECURE HEADPIPE TO FACTORY PIPE. DO NOT TIGHTEN.
- 3.) SLIDE MUFFLER ONTO HEADPIPE AT LEAST 1- 2" WITH INLET TOWARDS THE ENGINE. THE MUFFLER OUTLET SHOULD BE AT THE 9 O'CLOCK POSITION. USE CLAMP #I TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. INLET OF MUFFLER IS LOOKING INTO THE LOUVERS.
- 4.) INSTALL CLAMP #G ON THE OUTLET OF THE MUFFLER AND INSERT WELDED HANGER INTO RUBBER GROMMET WITH THE LONG SIDE TOWARDS THE PASSENGER SIDE.
- 5.) INSTALL OVERAXLE TAILPIPE #C INTO MUFFLER. SLIDE IT AT LEAST 1- 2". USE CLAMP #I TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN. ATTACH HANGER #G TO TAILPIPE AND MUFFLER.
- 6.) INSTALL CLAMP #H INTO RUBBER GROMMET. SLIDE IT ONTO THE TAILPIPE. DO NOT TIGHTEN.
- 7.) INSTALL TURNOUT PIPE #D ONTO TAILPIPE. ROLL YOUR EXIT PIPE AND TAILPIPE TO GET YOUR PROPER CLEARANCE, USE CLAMP #I TO SECURE TURNOUT PIPE TO TAILPIPE. TIGHTEN ALL CLAMPS.
- 8.) INSTALL YOUR STAINLESS TIP. USE ANY STAINLESS OR ALUMINUM CLEANER TO POLISH YOUR TIP.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL FUEL & BRAKE LINES, SHOCK BOOTS, TIRES, ETC.