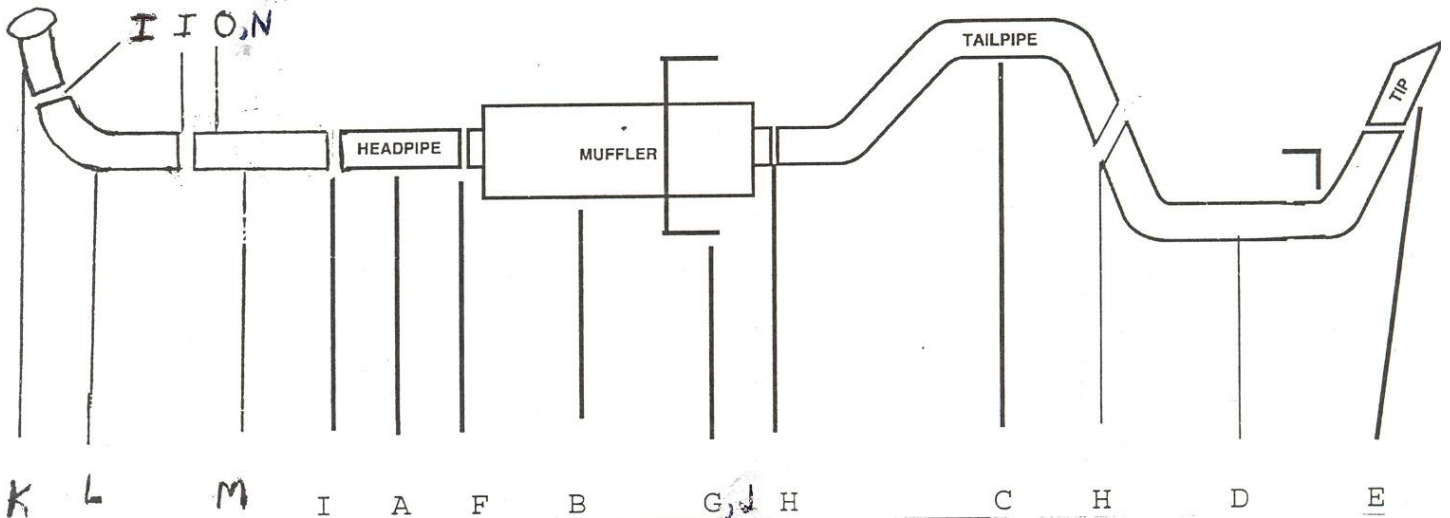


INSTRUCTION MANUAL
STAINLESS DOWNPIPE BACK EXHAUST
FORD POWER STROKE TRUCK 7.3L DIESEL 2/4WD
EXTENDED CAB & CREW CAB, SHORT & LONG BED

PART # 619505



ITEM	PART #	QUANTITY	DESCRIPTION
A	586-700355S	1	4" STAINLESS HEADPIPE
B	788040S	1	SUPERFLOW STAINLESS MUFFLER
C	587-700417S	1	4" OVERAXLE STAINLESS TAILPIPE
D	588-700476S	1	4" STAINLESS EXIT PIPE
E	500401	1	5" STAINLESS TIP
F	4169	1	FRONT MUFFLER HANGER
G	4168	1	BAND CLAMP
H	4171	2	4" CLAMP
I	4170	3	3 1/2 CLAMP
J	BO-1015	1	BOLT KIT FOR BAND CLAMP
K	589-700477S	1	3.5" STAINLESS DOWN PIPE W/FLANGE
L	590-700478S	1	3.5" STAINLESS DOWN PIPE
M	591-700479S	1	3.5" STAINLESS STRAIGHT DOWN PIPE
N	4211	1	3.5" HANGER
O	4212	1	3.5" HANGER

INSTALLATION OF EXHAUST



Install head pipe # A on to your new front pipe and secure with clamp # I Do not tighten.



Install the over axle tailpipe # C into the muffler 1-1/2" to 2". Secure to the muffler using clamp # H Do not tighten.



Install band clamp # G into rubber grommets located just above the axle. Do not tighten.



Next Install turnout pipe #D onto tailpipe. Insert welded hanger into rubber grommet. Use clamp #H to secure pipes together. Do not tighten.



Install muffler onto head pipe # A 1-1/2" to 2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp# F to secure the muffler to the head pipe. Do not tighten. Insert hanger into rubber grommet. Muffler inlet is looking into the louvers.



Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamp down securely. To clean stainless steel tip use any stainless steel cleaner and Scotch Brite pad.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC..