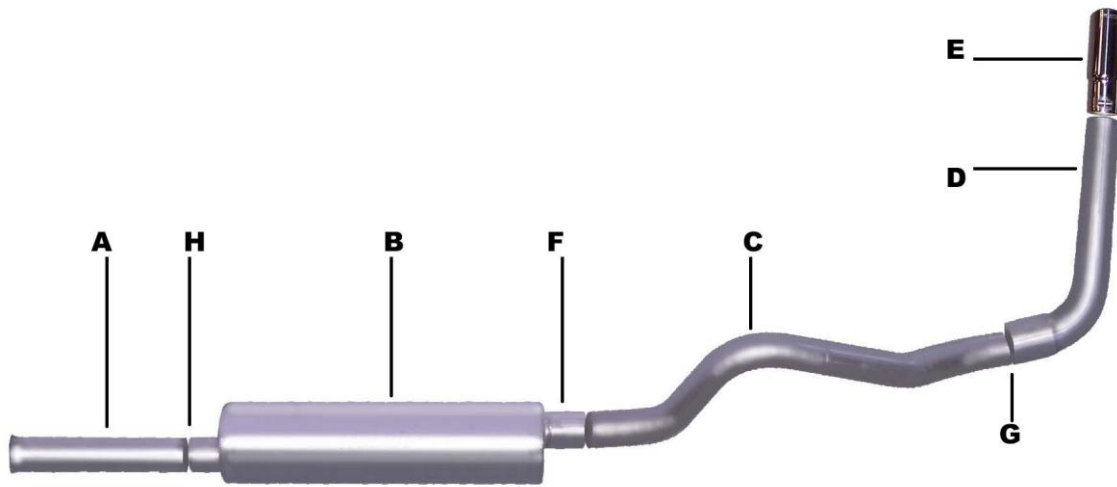




INSTRUCTION MANUAL
CAT-BACK STAINLESS SINGLE EXHAUST
TOYOTA TUNDRA 3.4L-4.7L 2/4WD
ACCESS CAB, SHORT BED 4 DOOR
PART #618600



ITEM	PART #	QTY	DESCRIPTION
A	379-700250S	1	2 ½" S/S HEADPIPE
B	788500S	1	S/S SUPERFLOW MUFFLER
C	377-700251S-A	1	S/S OVERAXLE TAILPIPE
D	378-700251S-B	1	S/S EXIT TAILPIPE
E	500361	1	3" STAINLESS TIP
F	40095	1	O.E. HANGER/REAR MUFFLER
G	40094	1	O.E. TAILPIPE HANGER
H	5757	1	2 ½" CLAMP

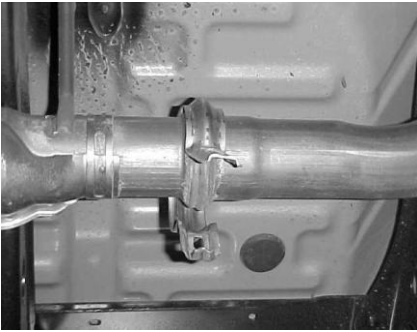
INSTALLATION INSTRUCTIONS

WHEN INSTALLING THE GIBSON EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER THE VEHICLE, SET BRAKING BRAKE, BLOCK THE TIRES, AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!!**

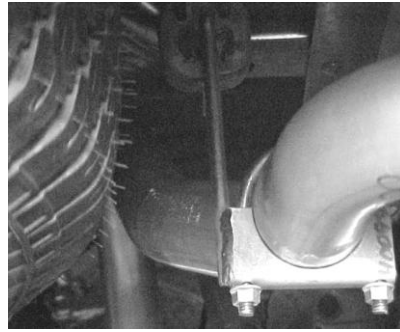
SUGGESTED TOOLS

9/16" SOCKET, 13MM SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACKSTANDS, HACKSAW, WD-40

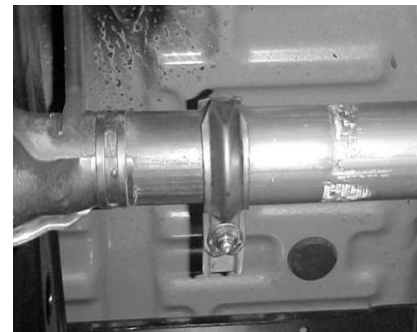
LAY OUT THE GIBSON EXHAUST AND MATCH THE PIPE NUMBERS TO THE NUMBERS ON THE PARTS LIST MANUAL.



REMOVE STOCK EXHAUST BY UN-CLAMPING THE STOCK CLAMP AT THE HEADPIPE. BE CAREFUL NOT TO DAMAGE THIS CLAMP BECAUSE YOU NEED TO RE-USE IT. ONCE IT IS UN-CLAMPED, YOU WILL BE ABLE TO PULL THE STOCK EXHAUST OFF THE VEHICLE. MAKE SURE ALL FACTORY RUBBER GROMMETS ARE STILL IN FACTORY LOCATION. USE WD-40 TO AID YOU IN REMOVAL OF THE HANGERS FROM THE GROMMETS.



SLIP OVERAXLE PIPE #C INTO THE OUTLET OF THE MUFFLER NO MORE THEN 2" AND NO LESS THEN 1 1/2". USE HANGER #G TO HANG THE OVERAXLE PIPE. THE SPARE TIRE MAY NEED TO BE LOSENED AND PUSHED TO THE REAR OF THE TRUCK TO GAIN CLEARANCE FOR INSTALLATION OF OVERAXLE PIPE. INSTALL THE EXIT PIPE #D AND CLAMP TO HANGER #G.



INSTALL HEADPIPE #A. MAKE SURE THE HEADPIPE IS STRAIGHT. YOU MAY WANT TO GENTLY TAP THE END OF THE HEADPIPE TO ENSURE A TIGHT FIT. CLAMP DOWN THE FACTORY CLAMP AT THE FRONT OF THE HEADPIPE. DO NOT TIGHTEN.



NOW INSTALL THE STAINLESS STEEL TIP USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH YOUR TIP. TIGHTEN ALL CLAMPS AND HANGERS STARTING FROM THE HEADPIPE BACK



NEXT, SLIP THE MUFFLER #B ONTO THE HEADPIPE NO MORE THAN 2" AND NO LESS THAN 1 1/2". ATTACH TO HEADPIPE WITH CLAMP #H. THEN USE HANGER #F TO HANG THE MUFFLER. THE MUFFLER OUTLET SHOULD BE AT 2 O'CLOCK. THE VERTICAL RODS ON THE HANGER WILL BE FACING TOWARDS THE FRONT OF THE VEHICLE AND INSERT HANGER INTO RUBBER GROMMET. MUFFLER INLET IS LOOKING INTO LOUVERS.

MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE ON ALL PIPES FROM BRAKE LINES, SHOCKS, FUEL LINES, TIRES, ETC.