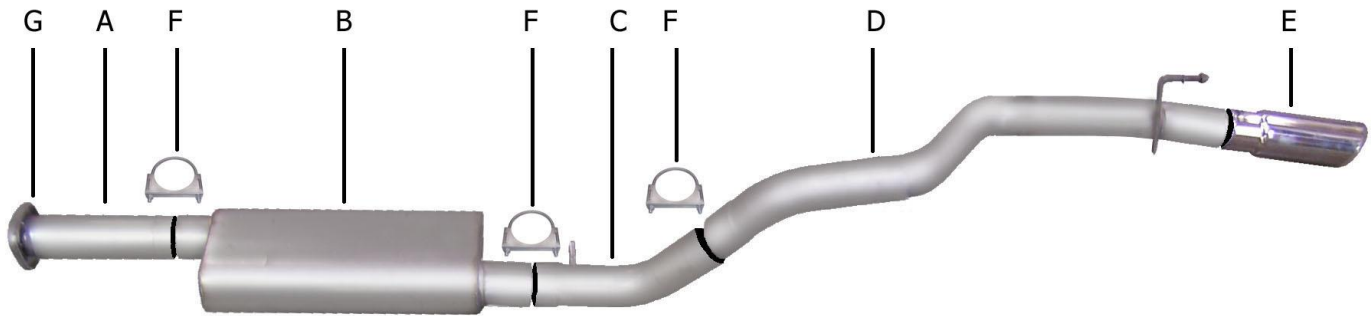




INSTALLATION INSTRUCTIONS
CAT BACK STAINLESS SINGLE REAR EXHAUST
JEEP COMMANDER
3.7L-4.7L, 4DR, 2WD
PART # 617402



ITEM	PART #	QUANTITY	DESCRIPTION
A	1001-700773S	1	3" STAINLESS HEADPIPE W/GP-105 FLANGE
B	11210S	1	STAINLESS SUPERFLOW MUFFLER
C	1002-700774S	1	3" STAINLESS EXTENSION PIPE W/WELDED HANGER
D	1039-700799S	1	3" STAINLESS OVERAXLE PIPE W/WELDED HANGER
E	500379	1	4" STAINLESS TIP
F	OHD300	3	3" CLAMP
G	BO-1018	1	BOLT KIT FOR HEADPIPE

INSTALLATION INSTRUCTIONS #617402

CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16" 15mm 21mm wrenches & sockets, WD-40, hacksaw, jack stands.

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Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.
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1. To remove the stock exhaust remove the nut on the rear hanger using a 21mm wrench, then cut the tailpipe just after the rear muffler hanger and remove. Unbolt the headpipe at the flange and remove. Leave all rubber grommets in place. Use WD-40 to aid in removal of hangers from rubber grommets.



4. Install extension pipe #C into the muffler 1½-2". Insert welded hanger into rubber grommet. Secure to muffler with clamp #F. DO NOT TIGHTEN.



5. Install the over axle tailpipe #D onto the extension pipe, insert welded hanger into rubber grommet. Use clamp #F to secure pipes together. DO NOT TIGHTEN.



2. Install head pipe #A onto your existing stock front pipe and attach with bolt kit #G.



6. Install stainless steel tips. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary



3. Install muffler #B onto headpipe #A 1½-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #F to secure the muffler to the headpipe. DO NOT TIGHTEN.

