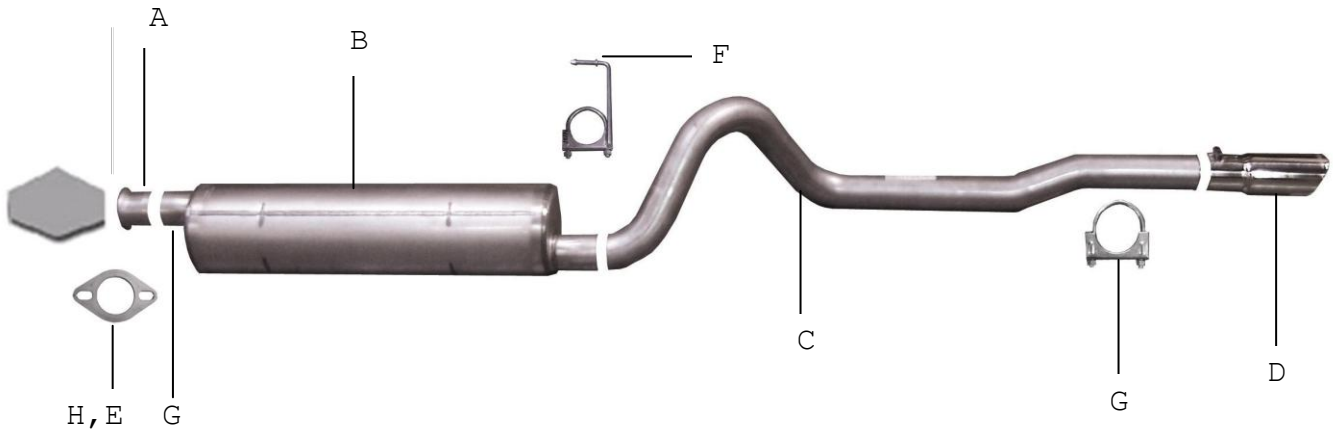


INSTRUCTION MANUAL
CAT-BACK STAINLESS SINGLE EXHAUST
JEEP CHEROKEE 4.0L 2/4WD 4 DOOR
PART # 617201



ITEM	PART #	QTY	DESCRIPTION
A	547-700316S	1	2-1/2"STAINLESS SLIP JOINT CONNECTION
B	788500S-3	1	STAINLES SUPERFLOW MUFFLER
C	269-1700S	1	2-1/2" STAINLESS OVERAXLE TAILPIPE
D	500361	1	3" STAINLESS TIP
E	GP-102	1	2 BOLT FLANGE
F	4151	1	O.E. REAR MUFFLER HANGER
G	5757	2	2-1/2" CLAMP
H	BO-1034	1	BOLT KIT FOR FLANGE GP-102

FLANGE BEHIND CONVERTER. WILL NOT FIT ON A LIFTED VEHICLE

INSTALLATION INSTRUCTIONS

PART #617201

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15MM SOCKET, HACKSAW, 9/16" WRENCH & SOCKET, 1/2" WRENCH & SOCKET

LAY OUT THE GIBSON EXHAUST ON THE FLOOR AND COMPARE PART #'S TO THE DRAWING.



1.) REMOVE STOCK EXHAUST BY UNCLAMPING AT THE FLANGE LOCATED JUST BEHIND THE CATALYTIC CONVERTER.

NEXT, CUT THE TAILPIPE OFF JUST BEHIND THE MUFFLER AND THEN REMOVE THE MUFFLER. REMOVE ALL HANGERS FROM RUBBER GROMMETS, LEAVE GROMMET IN PLACE. USE WD-40 FOR EASIER REMOVAL. NEXT REMOVE REAR CLAMP AND YOU CAN NOW REMOVE THE TATI PTF.



4.) INSTALL TAILPIPE #C INTO MUFFLER AT LEAST 1-1/2" TO 2". INSERT O.E. HANGER #F INTO RUBBER GROMMET CLAMP TO ATTACH THE MUFFLER AND THE TAILPIPE. DO NOT TIGHTEN.



2.) SLIDE THE 2-BOLT FLANGE ONTO THE SLIP JOINT PART #A. NOW INSTALL TO THE FACTORY FLANGE AND USE BOLT KIT #H TO ATTACH.



5.) USE CLAMP #G ON TAILPIPE AND CONNECT TO THE FACTORY HANGER. DO NOT TIGHTEN.



3.) NEXT INSTALL MUFFLER PART #B WITH THE INLET TOWARDS THE MOTOR. (INLET IS THE OPEN LOUVERS IN THE MUFFLER FACING THE MOTOR.) ROTATE THE MUFFLER SO THE OUTLET IS AT AN 8 O'CLOCK POSITION. USE CLAMP #G TO SECURE THE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN. MAKE SURE MUFFLER IS PUSHED ALL THE WAY ON THE HEADPIPE TILL IT HITS THE FLANGE. USE A JACKSTAND TO SUPPORT THE MUFFLER.



6.) NEXT, INSTALL YOUR STAINLESS STEEL TIP TO YOUR DESIRED LOOK. TO CLEAN THE STAINLESS STEEL TIP USE A SCOTCH BRITE PAD AND ANY STAINLESS OR ALUMINUM CLEANER. YOU CAN NOW TIGHTEN ALL NUTS, BOLTS, AND CLAMPS STARTING FROM THE FRONT AND WORKING TO THE BACK.

"MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, TIRES, SHOCKS, FUEL LINES, ETC."