



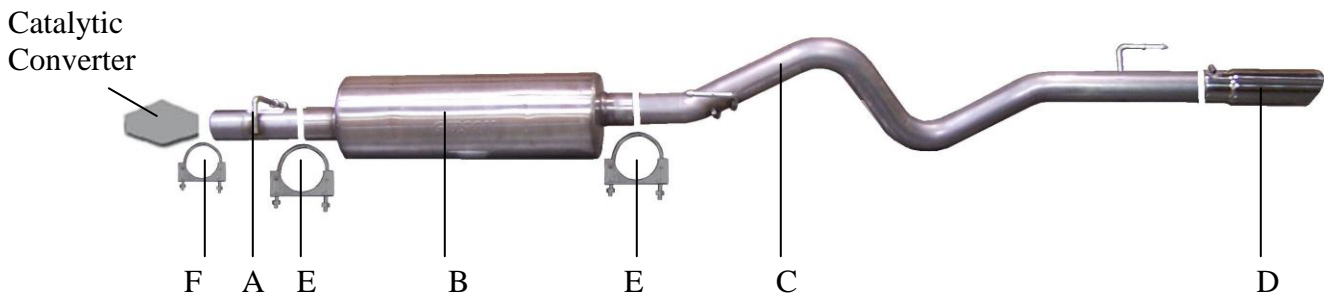
PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

SINGLE STAINLESS EXHAUST SYSTEM

DODGE DURANGO 5.7L 2WD
DODGE DURANGO 4.7L-5.7L 2WD

PART # 616593



ITEM	PART #	QTY	DESCRIPTION
A	827-700573S	1	STAINLESS HEADPIPE W/ HANGER
B	421887	1	STAINLESS SUPERFLOW MUFFLER
C	828-700574S	1	3" STAINLESS TAILPIPE W/HGR
D	500360	1	3-1/2" STAINLESS TIP
E	OHD300	2	3" CLAMP
F	5758	1	2-3/4" CLAMP

EXHAUST INSTALLATION PART #616593

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

9/16 SOCKET, $\frac{1}{2}$ SOCKET, $\frac{1}{2}$ WRENCH, JACKSTAND, HACKSAW



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust remove it from the clamp in front of the muffler, remove ground strap, do not discard hardware you will re-use it. You may need to heat it up for easier removal. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers.



Install the over axle tailpipe # C into the muffler 1-1/2" to 2". Secure to the muffler using clamp # E, do not tighten. Insert welded hangers into rubber grommets on the rear hanger, you will only use one rubber grommet.



Install head pipe # A on to your existing stock front pipe and secure with clamp # F. Insert welded hanger into rubber grommet. Do not tighten. Install ground strap onto stud on your new head pipe. Use your factory nut.



Install muffer # B onto head pipe 1-1/2" to 2" with the louvers facing towards the converter. Use a jack stand to support the muffer. Use a jack stand to support the muffer. Use clamp # E to secure the muffer to the head pipe. Do not tighten. Muffer inlet is looking into the louvers. Outlet should be at the 1 O'clock position.



Install stainless tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamp down securely. To clean stainless tip use any stainless cleaner and a scotch brite pad.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC..