



PERFORMANCE EXHAUST SYSTEMS

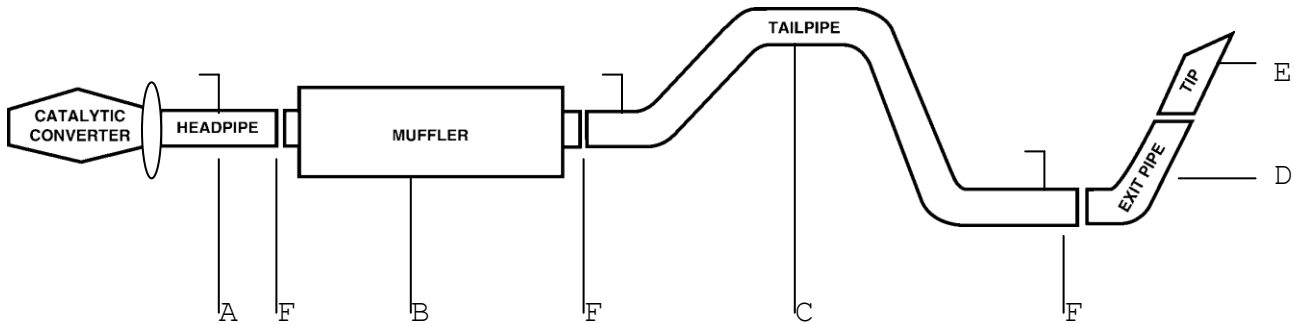
# INSTRUCTION MANUAL

## CAT-BACK STAINLESS SINGLE EXHAUST

### CHEVY SUBURBAN 5.7L

### 2/4WD 4DR. 1/2 TON

PART # 615587



ITEM	PART #	QUANTITY	DESCRIPTION
A	125-700105S	1	3" X 34" S/S HEADPIPE W/FLANGE GP-105
B	421887	1	3" SUPERFLOW STAINLESS MUFFLER
C	126-500334S	1	3" OVERAXLE STAINLESS TAILPIPE
D	117-50032RS	1	3" TURNOUT STAINLESS PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	OHD300	3	3" CLAMP

FLANGE CONNECTION TO THE CONVERTER.

# INSTALLATION INSTRUCTIONS # 615587

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS

15MM SOCKET & WRENCH, 9/16", 1/2" SOCKET & WRENCH, JACKSTAND, WD-40, HACKSAW

**LAY OUT THE GIBSON EXHAUST AND COMPARE THE PART NUMBERS WITH THE MANUAL.**



TO REMOVE EXHAUST UNBOLT THE 2 BOLT FLANGE LOCATED JUST BEHIND THE CATALYTIC CONVERTER. **YOU WILL RE-USE STOCK FLANGE BOLTS.** NOW CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN THE REMOVAL OF EXHAUST AND HANGERS.



SLIDE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMETS USING CLAMP #F TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN.



BOLT HEADPIPE #A ONTO STOCK FLANGE RE-USING STOCK BOLTS. INSERT WELDED HANGER INTO RUBBER GROMMET.



SLIDE TURNOUT PIPE #D ONTO TAILPIPE 1 1/2" TO 2". YOU MAY HAVE TO TRIM THE END OF THE PIPE FOR PROPER LENGTH FOR YOUR VEHICLE. USE CLAMP #F TO SECURE PIPE TO TAILPIPE.



INSTALL MUFFLER #B ONTO HEADPIPE 1-1/2" TO 2" WITH INLET TOWARDS THE MOTOR. OUTLET SHOULD BE AT THE 9 O'CLOCK POSITION USE CLAMP #F TO SECURE MUFFLER TO THE HEADPIPE. USE A JACKSTAND TO SUPPORT MUFFLER. DO NOT TIGHTEN. MUFFLER INLET IS LOOKING INTO LOUVERS.



INSTALL YOUR STAINLESS TIP NOW, TIGHTEN ALL NUTS, BOLTS, CLAMPS AND FLANGE STARTING FROM THE HEADPIPE AND WORK YOUR WAY BACK.

**MAKE SURE YOU HAVE A MINIMUM OF 1" CLEARANCE ON ALL PIPES FROM BRAKE & FUEL LINES, TIRES, SHOCKS, SPARE TIRE, ETC...**