

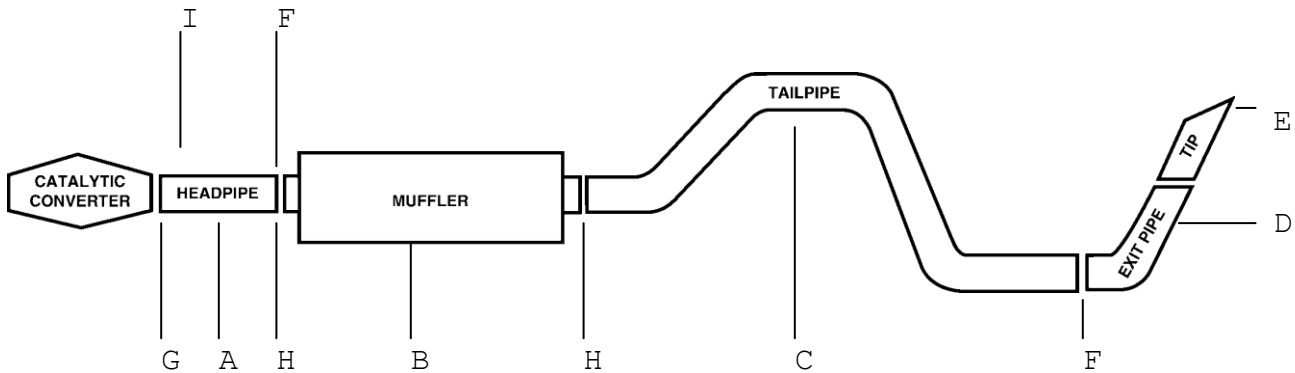


PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

STAINLESS CAT-BACK EXHAUST

CHEVY TRUCK 4.3L-5.0L 2/4WD
EXTENDED CAB, SHORT BED
PART # 615575



ITEM	PART #	QUANTITY	DESCRIPTION
A	128-25040S	1	3" X 40" STAINLESS HEADPIPE
B	420887	1	SUPERFLOW STAINLESS MUFFLER
C	130-50030RS-C	1	3" OVERAXLE STAINLESS TAILPIPE
D	117-50032RS	1	3" TURNOUT STAINLESS TAILPIPE
E	500360	1	3-1/2" STAINLESS TIP
F	500033	2	REAR MUFFLER HANGER
G	5757	1	2-1/2" CLAMP
H	OHD300	2	3" CLAMP
I	500601	1	3" FRONT HEADPIPE HANGER

EXHAUST INSTALLATION

CHEVY/GMC TRUCK

SLIP FIT CONVERTER

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

1. Raise vehicle and support with stands. Remove stock hangers leaving all rubber mounting gromets in place. Cut the stock tailpipe for easy removal.
2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing with hangers in the proper location.
3. Connect headpipe behind the stock converter. Use jack stands to support converter, so it won't drop.
4. Connect muffler with inlet towards the converter to the headpipe. Use a jack stand to support the muffler and connect clamp.
5. Install the overaxle tailpipe, connect to the muffler and clamp.
6. Connect turnout exit pipe to the rear of overaxle pipe. Roll turnout pipe until you have it at the correct angle for your truck and connect clamp.
7. Install stainless steel tip. Tip should not exceed more than 2" outside of the truck body. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
8. When you have everything in place, firmly tighten all bolts and clamp down securely.

SPECIAL NOTES:

- * MAKE SURE YOU HAVE A 3/8" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.
- * LOWERED TRUCKS WITH A 4" DROP OR MORE MAY NEED TO NOTCH BOTTOM RAIL OF BED.
- * SOME 88-89 CHEVY TRUCKS HAVE A REAR CONVERTER WHICH SHOULD BE RE-INSTALLED BACK INTO STOCK LOCATION.

LEGAL STATUS:

THE GIBSON EXHAUST SYSTEM IS IN COMPLIANCE WITH VC27156 WHEN INSTALLED BEHIND THE CATALYTIC CONVERTER. NO EXEMPTION NUMBER IS NEEDED. #0197