



PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST

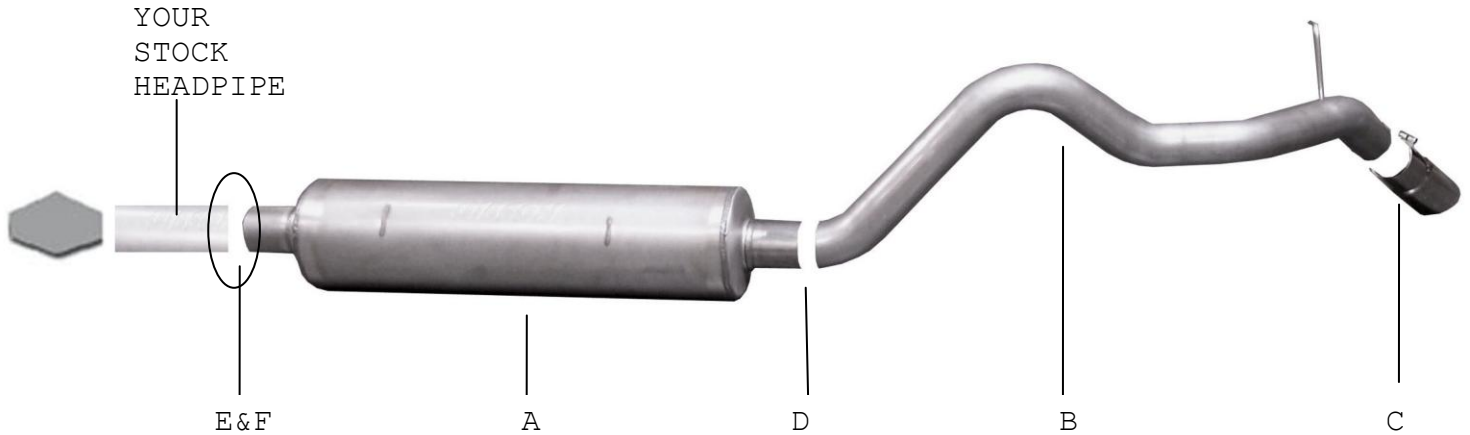
CHEVY S-10 BLAZER, JIMMY

OLDSMOBILE BRAVADA

4.3L-V6, 2/4 WD, 2 DOOR

FITS ON ZR2 MODELS

PART # 614520



ITEM	PART #	QUANTITY	DESCRIPTION
A	788500S-7	1	S.S SUPERFLOW MUFFLER WITH FLANGE #GP-305
B	262-700121S	1	2.5"STAINLESS OVERAXLE TAILPIPE
C	500361	1	3" STAINLESS STEEL TIP
D	4145	1	O.E. REAR MUFFLER HANGER
E	9688	1	HEADPIPE FLANGE GASKET
F	BOLT KIT FOR MUFFLER FLANGE		
	3304	2	3/8" X 1 1/2" BOLT
	5057	2	3/8" X NUT
	9535	4	3/8" FLAT WASHER
	9033	2	3/8" LOCK WASHER

EXITS BEHIND PASSENGER REAR TIRE

EXHAUST INSTALLATION #14520

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK ON HOT PIPES!

SUGGESTED TOOLS:

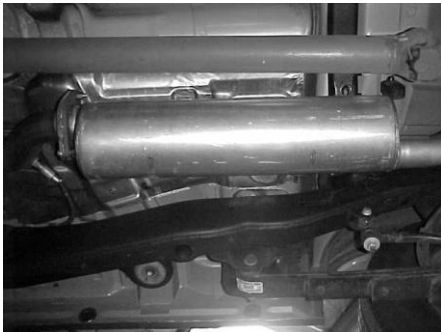
15MM SOCKET, 9/16" WRENCH, 1/2" WRENCH, JACK STAND, HACKSAW



Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing and match the part numbers with the parts list. (Note: Drawing is not exact except for placement of parts only!) Raise vehicle and support with stands. Unbolt stock exhaust in front of your stock muffler. Use jackstands to support the converter so it won't drop. Leave all rubber mounting grommets in place.



Install the overaxle tailpipe #B. Attach to muffler with hanger #D, Insert welded hanger into factory rubber grommet.



Install muffler #A onto factory headpipe with the flange end of the muffler using gasket #E and using bolt kit #F, Make sure the outlet of the muffler is at the 4 o'clock position.



Install stainless steel tip. Clamp down. To clean stainless steel tip, use a scotch brite pad and any stainless steel or aluminum cleaner. When you have everything in place, firmly tighten all bolts and clamp down securely.

MAKE SURE YOU HAVE A MINIMUM OF 1" CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, TIRES, SHOCKS, ETC...