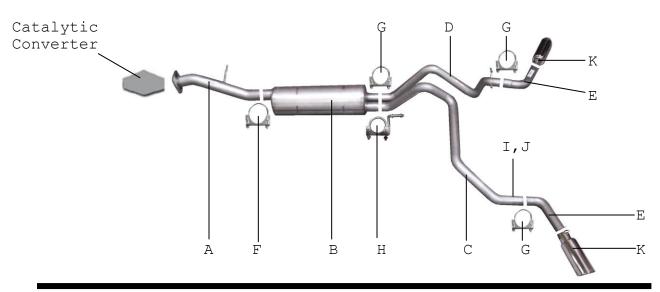


INSTRUCTION MANUAL

CAT-BACK EXTREME DUAL EXHAUST SYSTEM TAHOE, DENALI, YUKON 4.8L-5.3L 2/4WD ESCALADE 5.3L 2/4WD PART # 5563



ITEM	PART #	OTY.	DESCRIPTION
7	700557	1	2// HEADDIDE M/CD 115 ELANCE
A	758300	1	3" HEADPIPE W/GP-115 FLANGE SUPERFLOW MUFFLER
В		<u> </u>	
С	700562	1	2-1/4" DRIVERS SIDE TAILPIPE
D	700561	1	2-1/4" PASS. SIDE TAILPIPE
E	700565	2	2-1/4" EXIT PIPES
F	OHD300	1	3" CLAMP
G	5756	3	2-1/4" CLAMP
H	4324	1	REAR MUFFLER CLAMP
I	08269	1	10" REAR HANGER
J	BO-1032	1	BOLT FOR 10" HANGER
K	500395	2	3 ½" STAINLESS TIPS
L	ZIP	2	ZIP TIES

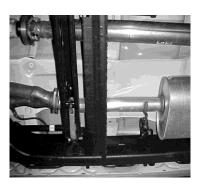
WILL FIT WITH AUTORIDE AIR SUSPENSION

EXHAUST INSTALLATION #5563

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKETS, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND, HACKSAW, WD-40



LAY OUT THE GIBSON EXHAUST ON THE FLOOR AND COMPARE PART #'S TO THE DRAWING. TO REMOVE STOCK EXHAUST, REMOVE IT FROM THE 2-BOLT FLANGE LOCATED IN FRONT OF THE MUFFLER. DO NOT DISGUARD FACTORY HARDWARE YOU WILL RE-USE IT. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND THE RUBBER GROMMETS.



INSTALL THE PASSENGER SIDE OVERAXLE TAILPIPE #D TO THE MUFFLER 1-1/2"-2". USE CLAMP # G TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN.



INSTALL HEAD PIPE # A ONTO YOUR EXISTING STOCK FRONT PIPE. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL METAL HANGER # I
INTO HOLE LOCATED
APPROXIMATELY 23" FROM
THE REAR OF THE FRAME.
USE TOP HOLE ON HANGER.
INSTALL DRIVER SIDE
OVERAXLE TAILPIPE # C INTO
THE MUFFLER 1-1/2"-2". USE
CLAMP #H TO SECURE PIPE
TO MUFFLER.DO NOT
TIGHTEN



INSTALL MUFFLER # B ONTO HEAD PIPE 1-1/2"-2" WITH THE LOUVERS FACING TOWARDS THE CONVERTER. USE A JACK STAND TO SUPPORT THE MUFFLER. USE CLAMP # F TO SECURE THE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN.



INSTALL EXIT PIPES # E. USE CLAMPS # G TO SECURE TO THE TAILPIPES. DO NOT TIGHTEN. USE ZIP TIES TO SECURE BRAKE AND FUEL LINES AWAY FROM EXHAUST.



INSTALL REAR MUFFLER HANGER # H ONTO DRIVER SIDE OUTLET OF THE MUFFLER AND INSERT THE WELDED HANGER INTO RUBBER GROMMET.



INSTALL STAINLESS TIPS.
CLAMP DOWN. WHEN YOU
HAVE EVERYTHING IN PLACE,
FIRMLY TIGHTEN ALL BOLTS
AND CLAMPS DOWN SECURELY.
TO CLEAN TIPS, USE A
STAINLESS STEEL CLEANER
AND A SCOTCH BRITE PAD.

GIBSON PERFORMANCE EXHAUST EXHAUST SYSTEMS