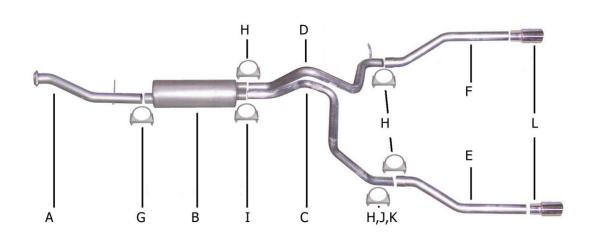


## **INSTRUCTION MANUAL**

## CAT-BACK SPLIT EXHAUST SYSTEM SUBURBAN, YUKON XL, 4.8L, 5.3L 2/4WD CHEVY AVALANCHE 1500 5.3L CREW CAB, SHORT BED 4DR 2/4WD PART # 5561



ITEM	PART #	QTY.		DESCRIPTION
A	700567		1	3" HEADPIPE W/GP-115 FLANGE
В	758300		1	SUPERFLOW MUFFLER
С	700562		1	2-1/4" PASSENGER SIDE TAILPIPE
D	700561		1	2-1/4" DRIVERSIDE TAILPIPE
E	700563		1	2-1/4" DRIVERSIDE EXIT PIPE
F	700564		1	2-1/4" PASSENGER EXIT PIPE
G	OHD300		1	3" CLAMP
Н	5756		4	2-1/4" CLAMP
I	4324		1	REAR MUFFLER CLAMP
J	08269		1	10" REAR HANGER
K	BO-1032		1	BOLT FOR 10" HANGER
L	500395		2	3 ½" STAINLESS TIPS

## **EXHAUST INSTALLATION #5561**

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKETS,  $\frac{1}{2}$ " SOCKET,  $\frac{1}{2}$ " WRENCH, JACKSTAND, HACKSAW, WD-40



LAY OUT THE GIBSON EXHAUST ON THE FLOOR AND COMPARE PART #'S TO THE DRAWING. TO REMOVE STOCK EXHAUST, REMOVE IT FROM THE 2-BOLT FLANGE LOCATED IN FRONT OF THE MUFFLER. DO NOT DISGUARD FACTORY HARDWARE YOU WILL RE-USE IT. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND THE RUBBER GROMMETS.



INSTALL THE PASSENGER SIDE OVERAXLE TAILPIPE #D TO THE MUFFLER 1-1/2"-2". USE CLAMP # H TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN.



BOLT HEADPIPE # A ONTO YOUR EXISTING STOCK FRONT PIPE RE-USING FACTORY BOLTS. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL METAL HANGER #J
INTO HOLE LOCATED
APPROXIMATELY 17" FROM
THE REAR OF THE FRAME.
USE TOP HOLE ON HANGER.
INSTALL DRIVER SIDE
OVERAXLE TAILPIPE # C INTO
THE MUFFLER 1-1/2"-2" USING
CLAMP#H. TO ATTACH PIPE
TO HANGER #J USE CLAMP
#H TO HOLD PIPE. DO NOT
TIGHTEN.



INSTALL MUFFLER # B ONTO HEAD PIPE 1-1/2"-2" WITH THE LOUVERS FACING TOWARDS THE CONVERTER. USE A JACK STAND TO SUPPORT THE MUFFLER. USE CLAMP # G TO SECURE THE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN.



NEXT, INSTALL THE EXIT PIPES #E AND #F USEING CLAMPS #H TO SECURE TO THE TAILPIPES. DO NOT TIGHTEN.



INSTALL REAR MUFFLER HANGER # I ONTO DRIVER SIDE OUTLET OF THE MUFFLER AND INSERT THE WELDED HANGER INTO RUBBER GROMMET.



INSTALL STAINLESS TIPS.
CLAMP DOWN. WHEN YOU
HAVE EVERYTHING IN PLACE,
FIRMLY TIGHTEN ALL BOLTS
AND CLAMPS DOWN SECURELY.
TO CLEAN TIPS, USE A
STAINLESS STEEL CLEANER
AND A SCOTCH BRITE PAD.

GIBSON PERFORMANCE EXHAUST EXHAUST SYSTEMS