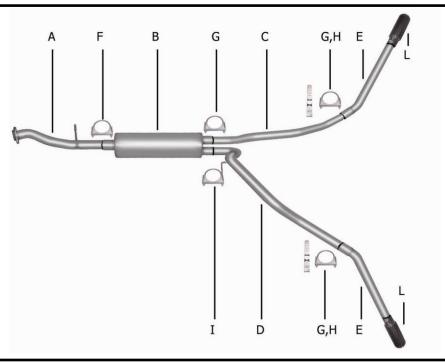


# INSTRUCTION MANUAL CAT-BACK DUAL EXTREME EXHAUST CHEVY SILVERADO/SIERRA TRUCK 2/4WD 4.3L, 4.8L, 5.3L

## STANDARD CAB, SHORT BED PART # 5005



ITEM	PART #	QTY.	DESCRIPTION
A	700197	1	3" HEADPIPE W/FLANGE #GP-115
В	758250	1	SUPERFLOW MUFFLER
С	700183	1	2-1/2" PASSENGER SIDE OVERAXLE PIPE
D	700184	1	2-1/2" DRIVER SIDE OVERAXLE PIPE
E	700185	2	2-1/2" EXIT PIPE
F	OHD300	1	3" CLAMP
G	5757	3	2-1/2" CLAMP
Н	08269	2	10" METAL HANGER
Н	BO-101	2	BOLT KIT FOR 10" HANGER
I	4149	1	REAR MUFFLER HANGER
J	4137	1	SPARE TIRE BRACKET
K	ZIP	1	ZIP TIE
L	500374	2	3.5" STAINLESS STEEL TIP
	· <del>-</del>		AWD'S MIST DEMOVE SDADE TIDE

**4WD'S MUST REMOVE SPARE TIRE** 

## **EXHAUST INSTALLATION #5005**

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

### SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKETS,  $\frac{1}{2}$ " SOCKET,  $\frac{1}{2}$ " WRENCH, JACKSTAND, HACKSAW, WD-40

### LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.



TO REMOVE STOCK EXHAUST UNBOLT IT FROM THE FLANGE LOCATED JUST BEHIND THE FACTORY Y-PIPE. YOU WILL REUSE YOUR FACTORY BOLTS FROM FLANGE. NOW, CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN REMOVAL OF THE EXHAUST AND HANGERS.



INSTALL METAL HANGERS (#H)
INTO HOLES LOCATED APPROX.
16" FROM THE REAR OF THE
FRAME. METAL HANGERS ARE
MOUNTED ON THE OUTSIDE OF
FRAME. USE THE HARDWARE
PROVIDED. THE BOLT AND
WASHER WILL GO INTO THE 3RD
HOLE FROM THE TOP OF THE
NANGER. YOU MAY NEED TO
LOOSEN SPARE TIRE FOR EASIER
REMOVAL.



BOLT HEADPIPE (#A) TO STOCK FLANGE RE-USING FACTORY NUTS. DO NOT TIGHTEN. SLIDE WELDED HANGER INTO RUBBER GROMMET



INSTALL THE DRIVER SIDE TAILPIPE #D INTO MUFFLER AT LEAST 1 ½" TO 2". THIS PIPE WILL THEN ROUTE OVER THE AXLE AND BETWEEN THE SHOCK AND TIRE. ATTACH CLAMP (#I) TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN. LOOKING FROM THE REAR OF THE VEHICLE - THIS TAILPIPE IS AT APPX. 11



INSTALL MUFFLER (#B) ONTO HEADPIPE AT LEAST 1½" TO 2". USE CLAMP #F TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO SUPPORT THE MUFFLER. OUTLETS SHOULD BE AT THE TOP. INSTALL HANGER #I ONTO DRIVERSIDE MUFFLER OUTLET AND INSERT WELDED HANGER INTO GROMMET. DO NOT TIGHTEN.





INSTALL THE PASSENGER SIDE TAILPIPE #C INTO MUFFLER AT LEAST 1 ½" TO 2". USE CLAMP (#G) TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. THE TAILPIPES WILL BOTH LEAN TOWARDS THE DRIVER SIDE LOOKING FROM THE REAR OF THE VEHICLE - THIS TAILPIPE IS AT APPX. 11 O'CLOCK.

INSTALL EXIT PIPES (#E) ONTO TAILPIPES AND ATTACH TO HANGER #H AND CLAMP #G TO SECURE EXIT PIPES TO TAILPIPES. THESE METAL HANGERS NEED TO BE ROTATED IN ORDER TO ADJUST FOR CLAMPING. CUT TO YOUR PREFERED LENGTH. NOW INSTALL YOUR STAINLESS STEEL TIPS TO YOUR DESIRED LOOK. NOW YOU CAN TIGHTEN ALL CLAMPS, NUTS, AND BOLTS. STARTING FROM THE FRONT WORKING BACK. USE ZIP TIES TO TIE AWAY BRAKE LINES.



GIBSON PERFORMANCE EXHAUST EXHAUST EXHAUST SYSTEMS