



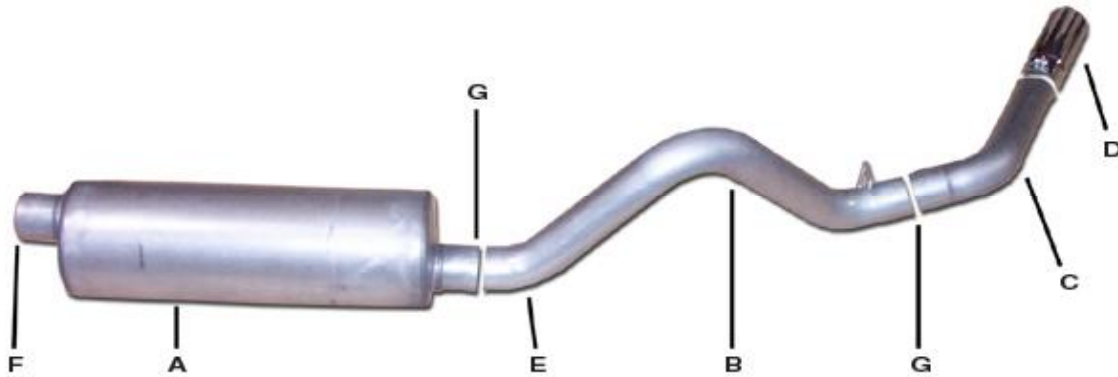
INSTRUCTION MANUAL

CAT-BACK SINGLE EXHAUST

FORD BRONCO FULL SIZE

5.0L, 5.8L 2/4WD

PART # 319675



ITEM	PART #	QUANTITY	DESCRIPTION
A	788824-B	1	3" SUPERFLOW MUFFLER
B	700104	1	3" OVERAXLE TAILPIPE
C	50032R	1	3" TURNOUT PIPE
D	500360	1	3-1/2" STAINLESS TIP
E	500566	1	REAR MUFFLER T-HANGER
F	5756	1	2-1/4" CLAMP
G	OHD300	2	3" CLAMP

SLIP CONNECTION TO CONVERTER.

EXHAUST INSTALLATION #319675

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, ALONG WITH SAFETY GLASSES.
DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS

7/8 WRENCH, 9/16" SOCKET, 15MM SOCKET, 1/2" WRENCH, 1/2" SOCKET, HACKSAW, JACKSTAND

1. Remove stock exhaust from behind the catalytic converter. Use jack stands to support converter. Use WD-40 on hangers for easier removal. Leave rubber grommets in place.
2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
3. Slide muffler #A with inlet onto the converter. Use a jack stand to support the muffler clamp down using clamp #F. Do not tighten. Inlet of muffler is looking into the louvers.
4. Install rear muffler hanger #E behind muffler on the driver side. Insert welded hangers into the rubber grommets.
5. Install the over axle tailpipe #B and insert welded hangers into rubber grommet and clamp down using #G clamp to muffler.
6. Slide turn out pipe #C on the tailpipe. Roll turnout pipe until you have it at the correct angle for your truck and clamp down with #G clamp.
7. Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
8. When you have everything in place, tighten all bolts and clamp down.

MAKE SURE YOU HAVE A 1" CLEARANCE AWAY FROM ALL PIPES RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC.