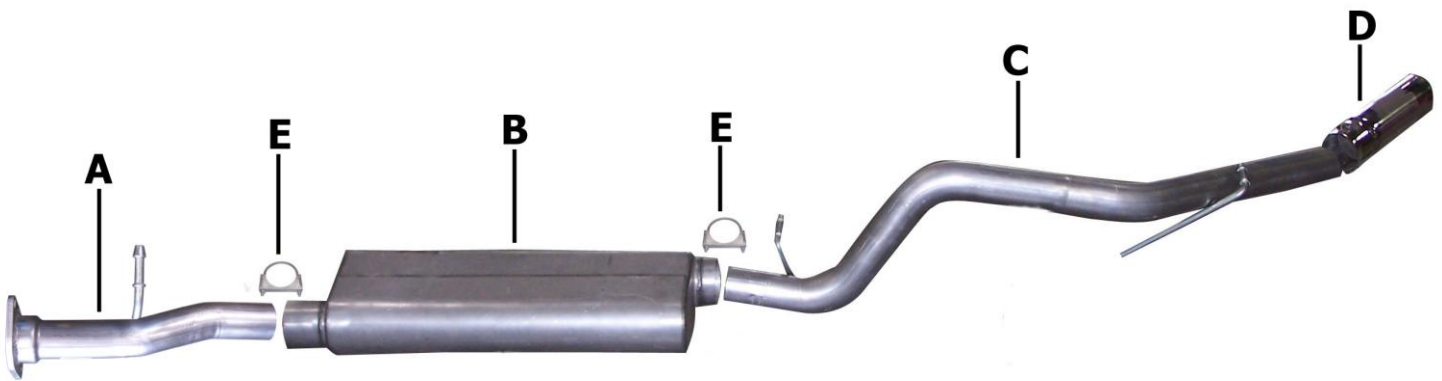




INSTALLATION INSTRUCTIONS
CAT-BACK SINGLE EXHAUST
CHEVY TRAILBLAZER 4.2L RWD
GMC ENVOY 4.2L RWD
PART #315599



ITEM	PART #	QUANTITY	DESCRIPTION
A	700954	1	2 1/2" HEADPIPE W/WELDED HANGER & FLANGE
B	11223	1	SUPERFLOW OVAL MUFFLER
C	700875	1	2 1/2" OVERAXLE TAILPIPE W/WELDED HANGER
D	500374	1	3 1/2" STAINLESS TIP
E	5757	2	2 1/2" CLAMP
F	BO-1028	1	BOLT KIT FOR FLANGE

INSTALLATION INSTRUCTIONS #315599

CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove the stock exhaust, remove it from the 2 bolt flange located in front of the muffer. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will reuse them to mount your new system. Now, cut off tailpipe before and after rear axle for removal.



5. Install tailpipe #C into the muffer 1½"-2". Insert welded hangers into rubber grommets use clamp #E to secure to muffer. Do not tighten.



3. Install head pipe #A onto your existing stock front pipe and attach with bolt kit #F. Insert welded hanger into rubber grommet.
**Note -> 06-07 is a flat flange connection and the hanger is mounted differently.



4. Install muffer #B onto head pipe #A. 1½"-2" with the louvers facing towards the converter. Use a jack stand to support the muffer. Use clamp #E to secure the muffer to the headpipe. DO NOT TIGHTEN. Muffer inlet is looking into the louvers. Outlet will be on the drivers side.



9. Install stainless steel tip #D. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust.

Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage or fire.