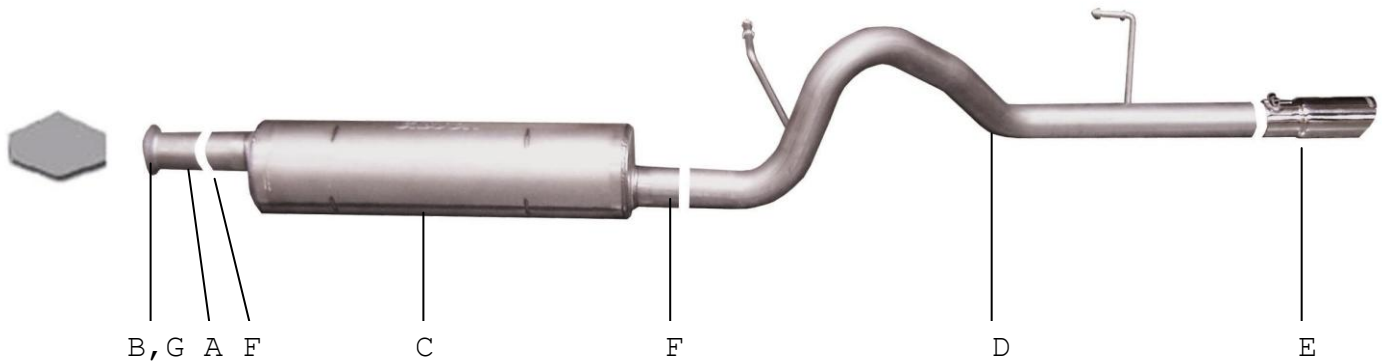




**INSTRUCTION MANUAL**  
**CAT-BACK SINGLE EXHAUST**  
**JEEP LIBERTY 2.4L- 3.7L 2/4WD 4 DOOR**  
**JEEP RENAGADE 2.4L- 3.7L 2/4WD 4 DOOR**  
**2007 JEEP LIBERTY 3.7L 2/4WD 4DOOR**  
**PART # 17205**

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<b>ITEM</b>	<b>PART #</b>	<b>QTY</b>	<b>DESCRIPTION</b>
A	700324	1	2-1/2" HEADPIPE
B	GP-102	1	2 BOLT FLANGE
C	788500	1	SUPERFLOW MUFFLER
D	700404	1	2.5" TAILPIPE W/HANGER
E	500374	1	3.5" STAINLESS TIP
F	5757	2	2.5" CLAMP
G	BO-1034	1	BOLT KIT FOR FLANGE GP-102

# INSTALLATION INSTRUCTIONS

## PART #17205

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

**DO NOT WORK WITH HOT PIPES!**

### SUGGESTED TOOLS:

**HACKSAW, 9/16", 1/2", 15MM WRENCH & SOCKET, JACKSTANDS, WD-40**

LAY OUT THE GIBSON EXHAUST ON THE FLOOR AND COMPARE PART #'S TO THE DRAWING.



REMOVE STOCK EXHAUST UNBOLT THE STOCK FLANGE LOCATED JUST BEHIND THE CATALYTIC CONVERTER. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN THE REMOVAL OF EXHAUST AND HANGERS.



INSTALL FLANGE #B ONTO THE HEADPIPE #A. USE BOLT KIT #G TO SECURE HEADPIPE #A TO STOCK FLANGE. DO NOT TIGHTEN.



INSTALL MUFFLER #C 1-1/2" TO 2" ONTO THE HEADPIPE WITH INLET FACING TOWARDS THE MOTOR. ROTATE THE MUFFLER UNTIL THE OUTLET IS AT THE 2 O'CLOCK POSITION. USE CLAMP #F TO SECURE THE MUFFLER TO THE HEADPIPE. MUFFLER INLET IS LOOKING INTO THE LOUVERS. DO NOT TIGHTEN.



INSTALL TAILPIPE #D INTO MUFFLER 1-1/2" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #F TO SECURE TAILPIPE TO MUFFLER. ROTATE THE TAILPIPE UNTIL IT IS LEVEL.



INSTALL THE STAINLESS STEEL TIP. TO CLEAN TIP USE A SCOTCH BRITE PAD AND ANY STAINLESS OR ALUMINUM CLEANER. NOW GO BACK AND TIGHTEN ALL CLAMPS, NUTS AND BOLTS STARTING FROM THE FRONT AND WORKING BACK.

**"MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, TIRES, SHOCKS, FUEL LINES, ETC."**