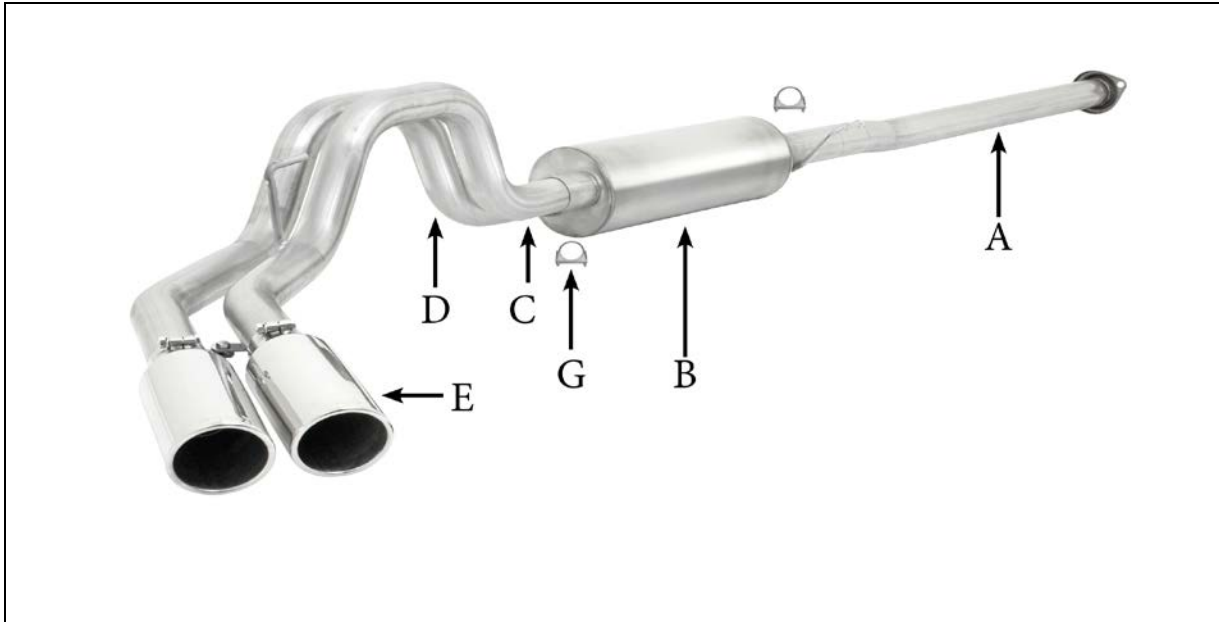




INSTRUCTION MANUAL CAT-BACK DUAL SPORT EXHAUST

FORD F150 TRUCK 5.0L 2/4WD
SUPERCREW, SHORT BED

PART # 69221



ITEM	PART#	QUANTITY	DESCRIPTION
A	999700838S	1	3" HEADPIPE WITH WELDED HANGER/FLANGE
B	789800S	1	SUPERFLOW MUFFLER
C	999700843S	1	2.5" PASSENGER SIDE TAILPIPE W/HANGER
D	999700844S	1	2.5" DRIVER SIDE TAILPIPE W/HANGER
E	500640	2	4" ROLLED ENGE TIP
F	OHD300	1	3" CLAMP
G	5757	2	2.5" CLAMP
H	BO-906	1	BOLT KIT FOR TAILPIPES
I	BO-1020	1	BOLT KIT FOR HEADPIPE

Will not fit SVT Raptor or Harley Davidson Edition

Box 54 X 20 X 12

EXHAUST INSTALLATION #69221

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, WD-40, MEASURING TAPE
TO REMOVE STOCK EXHAUST SEE BELOW FOR PROPER VEHICLE APPLICATION.



TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE CLAMP LOCATED JUST IN FRONT OF THE MUFFLER. REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.



INSTALL P
TAILPIPE #
MUFFLER 1
INSERT H
RUBBER GR
CLAMP # G
PIPE TO M
NOT TIGH



INSTALL HEADPIPE #A ONTO STOCK FLANGE. INSERT WELDED HANGER INTO RUBBER GROMMET. USE BOLT KIT PROVIDED TO SECURE. DO NOT TIGHTEN.



INSTALL
SIDE TAI
INTO MU
2". INSE
INTO RUI
GROMME
CLAMP #
PIPE TO A
NOT TIGH
TAB ON T
SHOULD
BOTTOM
PASSENG
USE BOLT
SECURE T



INSTALL MUFFLER # B ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP # F TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK



INSTAI
STAINI
YOUR D
NOW G
TIGHTE
FROM T
WORKI
BACK.

MAKE SURE YOU AT LEAST A 1" CLEARANCE ON ALL BRAKE LINES, LINES, SHOCKS, TIRES, ETC.