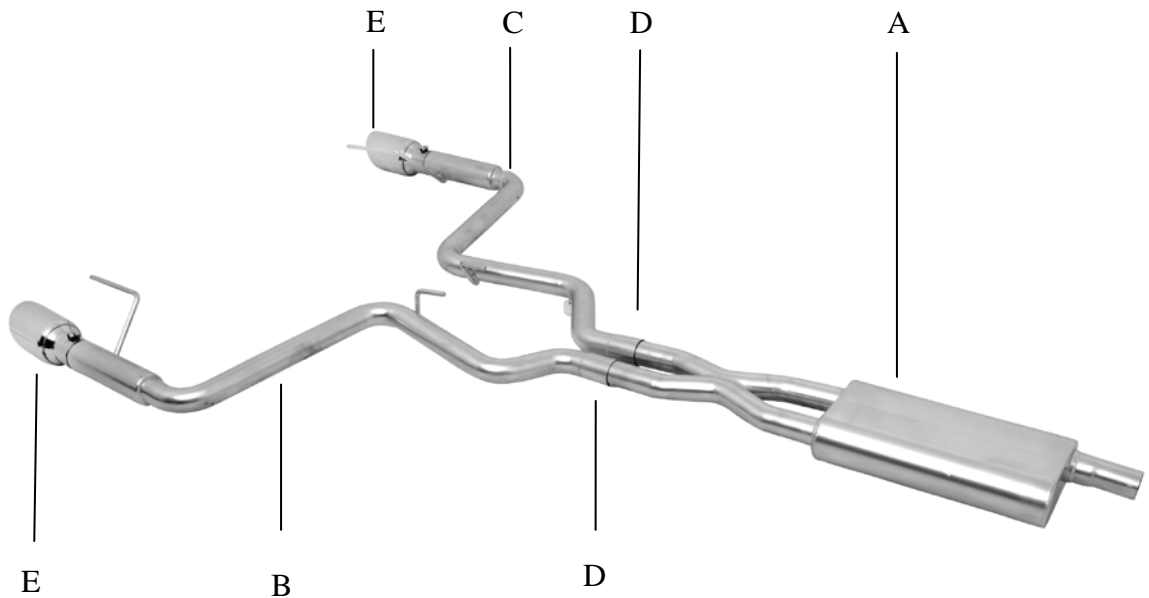




Installation Instructions

Stainless Steel Dual Rear Exhaust with Black Elite Tips
Ford Mustang GT Fast Back, 2.3L Eco Boost

Part # 619014-B



PART	QUANTITY	DESCRIPTION
A	1	Muffler assembly
B	1	Passenger side tailpipe assembly
C	1	Drivers side tailpipe assembly
D	2	2.25" Clamp
E	2	4.5" Black intercooled clampless tip

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When installing this [exhaust system](#) make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.

1. To remove your stock exhaust, unbolt it from the clamp located just after the catalytic converter then remove the whole exhaust system.



2. Install your Gibson muffler assembly using the stock clamps do not tighten.



3. With the muffler assembly in place be sure the muffler sits level and is supported with a jack stand.



4. Now install the passenger side tailpipe assembly #B by sliding the metal hangers into the rubber grommets. Then do the same for the driver side muffler assembly #A. Use clamp #D to secure together



5. Now do the same procedure for the driver side. Use clamp # D to secure to the muffler. When you have everything in Place, firmly tighten all bolts And clamps down securely. Be sure you keep an eye on the tip position as it can move during the tightening process,



6. Use stainless steel cleaner to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-Tighten as necessary

