

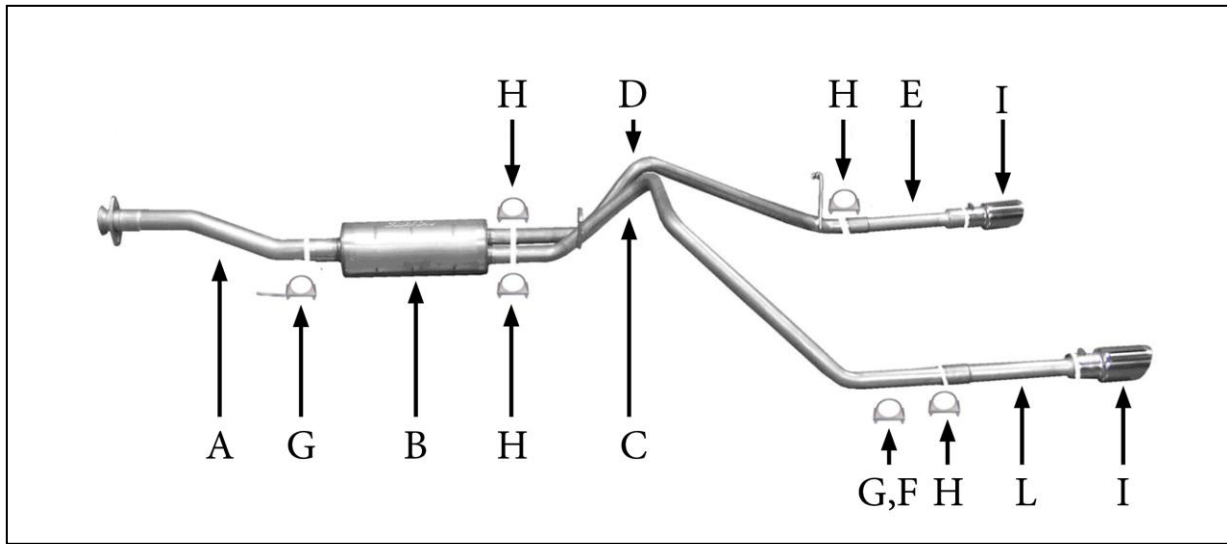


# Installation Instructions

## Cat-Back Split Rear Exhaust

Colorado / Canyon 3.6L  
Crew Cab, Long Bed/Short Bed & Z71

Part #5586



ITEM	PART	QUANTITY	DESCRIPTION
A	999700871	1	3" Headpipe w/ flange GP-115
B	11235	1	Super flow SFT Muffler
C	999700875	1	2.25" Driver side Tailpipe
D	999700874	1	2.25" Passenger side Tailpipe
E	999700876	1	2.25" Passenger Side Exit pipe
F	800024	1	Driveside side rear tailpipe hanger
G	Ohd300	1	3" clamp
H	5756	4	2.25" Clamp
I	500639	2	4" Stainless rolled edge tip
J	zip	4	Zip ties
K	4240	1	Rubber Grommet
L	999700877	1	2.25" Driveside Exit Pipe W/hanger
M	BO-1082	2	Driveside Hanger Bolt Kit

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When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, and jack stand

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove your stock exhaust, unbolt the 2-bolt flange located in front of the muffler. Then cut off your tailpipe. Leave all rubber grommets in place. Use WD-40 to aid in the removal of the hangers from the rubber grommets.



5. Install the driver side rear tailpipe hanger #F onto frame using bolt kit provided.



3. Install headpipe #A onto your existing stock 2-bolt flange. Use your factory nuts. Insert hanger into rubber grommet. Do not tighten. **On short beds cut 12.5" headpipe**



6. Install driver side tailpipe #C into muffler 1.5-2". Rotate until it touches the rear mount, use clamp #H to secure tailpipe to muffler. Do not tighten.



4. Install muffler #B onto headpipe #A 1.5-2" with louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #G to secure together. Do not tighten.



7. Install passenger side tailpipe #D into muffler 1.5-2". Insert welded hanger into rubber grommet. Use clamp #H to secure. Do not tighten. Install exit pipes #E onto tailpipes. Use clamps #H to secure pipes together. Do not tighten. Use zip ties to secure brake and fuel lines away from exhaust.



8. Install stainless steel tips. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**