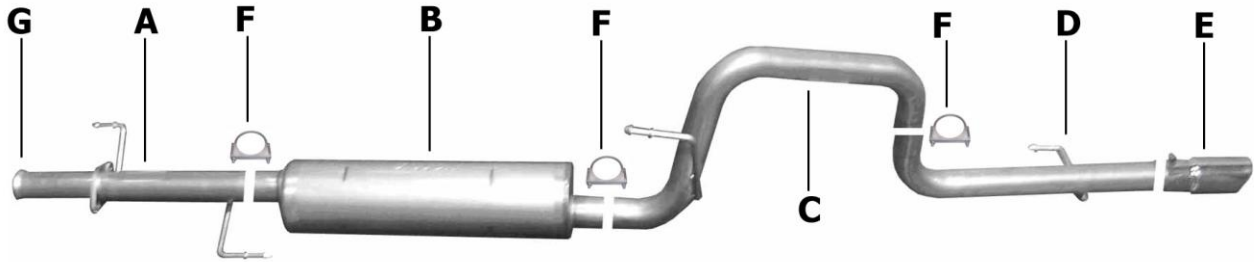




# Installation Instructions

Cat-Back Single Exhaust  
Toyota 4-Runner 4.7L, 4.0L 2/4wd

Part #18815



ITEM	PART	QUANTITY	DESCRIPTION
A	700618	1	2.5" Headpipe w/ flange
B	788500	1	Superflow SFT Muffler
C	999700969	1	2.5" Tailpipe w/ welded hanger
D	700620	1	2.5" Exit pipe w/ welded hanger
E	500640	1	4" Stainless Rolled Slash Cut Tip
F	5757	3	2.5" Clamps
G	BO-1036	1	Bolt Kit for headpipe

Thank you for purchasing our Gibson Exhaust System for your vehicle.  
If you need further assistance, please do not hesitate to call our technical department.

# Installation Instructions #18815

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16", 14-17mm wrenches & sockets, WD-40, hacksaw, and jack stand

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove the stock exhaust, unbolt the 2-bolt flange just in front of the muffler. Then cut your tailpipe off behind the muffler. Leave all rubber grommets on the factory hangers on the vehicle.



5. Install the over axle tailpipe #C into the muffler 1.5-2". Secure to the muffler using clamp #F. Do not tighten. Insert welded hanger into rubber grommet.



3. Install headpipe #A onto your existing stock 2-bolt flange. Use bolt kit #G to secure. Do not tighten. Insert welded hangers into rubber grommets.



7. Install the exit pipe #D onto the tailpipe. Secure together with clamp #F. Do not tighten. Roll the exit pipe until it is at the correct angle for your vehicle. Insert welded hanger into rubber grommet.



4. Install muffler #B onto headpipe #A 1.5-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #F to secure the headpipe. Outlet of muffler will be at the 6 o'clock position. Do not tighten. Muffler inlet is looking into the louvers.



8. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle

Any aftermarket products installed could increase the sound levels of the exhaust.

**Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**