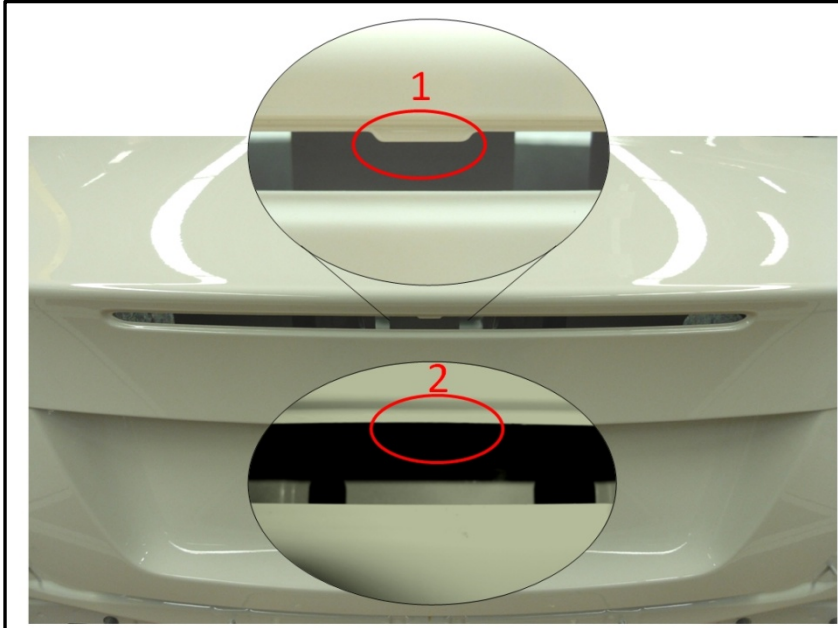


PROCEDURE

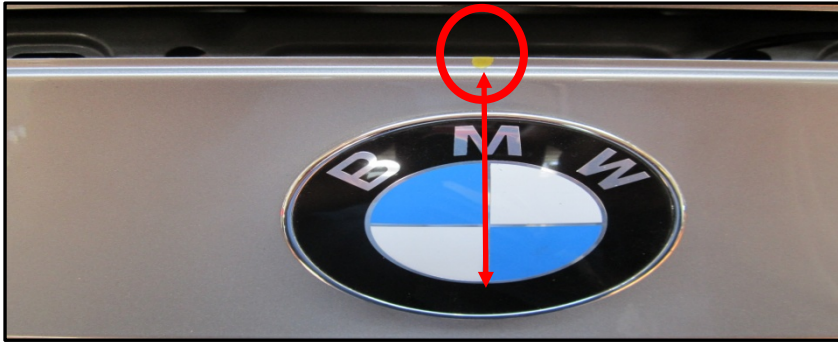
1. Remove the defective high-mounted brake lamp assembly in accordance with ISTA repair instructions "REP 63 25 000 (Removing and installing/replacing auxiliary brake light)".



2. Inspect the trunk lid for a lamp guide tab (1). Remove the tab if it is present until it is flush, as shown (2). If there is no tab, then proceed to the next step.



3. The new brake lamp may have a guide as indicated in the picture. If the lamp has a guide, proceed to the next step. If the lamp does not have a guide, finish the replacement.



4. Mark the groove area above the BMW badge, aligning with the center line of the badge as shown in picture.



5. Using a file, make a groove 4 mm wide.
6. Make sure the depth of the groove is about 1.5-2 mm, as shown in picture.
7. Protect the areas which were ground to prevent corrosion (e.g., by applying epoxy/self-etching primer; then cover the area using a paint stick).



8. Ensure that the 3rd brake lamp is centered after installation.

9. Check the areas for paint damage where the brake lamp rests against the trunk lid, and repair any areas where damage is found in order to prevent future corrosion.