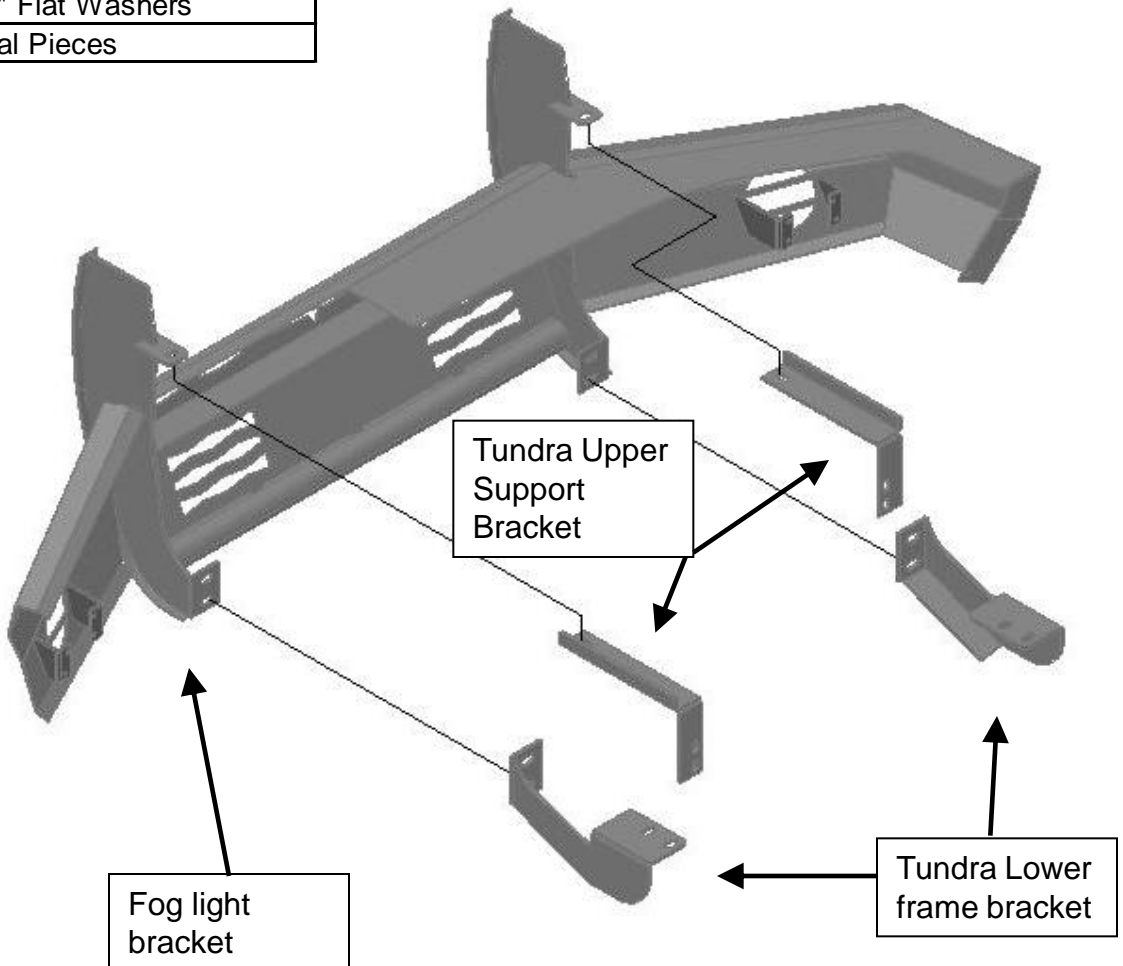


**2014 Toyota Tundra Front Bumper Replacement Part # 300-61-4003 / Xtreme FBR Part # 600-61-4003 Installation Instructions. Pg. 1 of 2**

**Bolt Bag Contents**

| Quantity | Description         |
|----------|---------------------|
| 6        | 1/2" X 1 3/4" Bolts |
| 12       | 1/2" Flat Washers   |
| 6        | 1/2" Hex Nuts       |
| 6        | 1/2" Lock Washers   |
| 10       | 1/4" X 1" Bolts     |
| 10       | 1/4" Hex Nuts       |
| 10       | 1/4" Lock Washers   |
| 20       | 1/4" Flat Washers   |
| 80       | Total Pieces        |





**2014 Toyota Tundra Front Bumper Replacement Part # 300-61-4003 / Xtreme Front Bumper Replacement Part # 600-61-4003 Installation Instructions.**

Page 2 of 2

**Step 1:** Remove factory Tow Hooks from bottom of frame.

**Step 2:** Remove factory chrome bumper and bottom splash guard on inner wheel well.

**Step 3:** Attach lower frame bracket using the factory bolts that held tow hook in place, as shown in diagram. Passenger and driver side.

**Step 4:** Attach upper support bracket to the top outside frame bolt that holds the factory crash bar to the frame of truck.

**Step 5:** Remove factory fog light bracket with light attached and re-mount to Frontier Bumper.

**Step 6:** Raise and mount Front Bumper Replacement by attaching upper support bracket to upright tabs and lower foot to lower frame bracket (See Diagram).

**Step 7:** Check alignment of Front Bumper Replacement to truck from side to side and tighten bolts.

**Step 8:** Re-mount bottom wheel well splash guard using factory bolts from bottom of chrome bumper mounts. You will have to drill the plastic on the outer edge to match up with the hole we have pre-punched in the Bumper end cap.