

**2003-2006 Chevrolet 1500, 1500HD Front Bumper Replacement (Part # 300-20-3009) + Xtreme FBR (Part # 600-20-3009) Installation Instructions.**



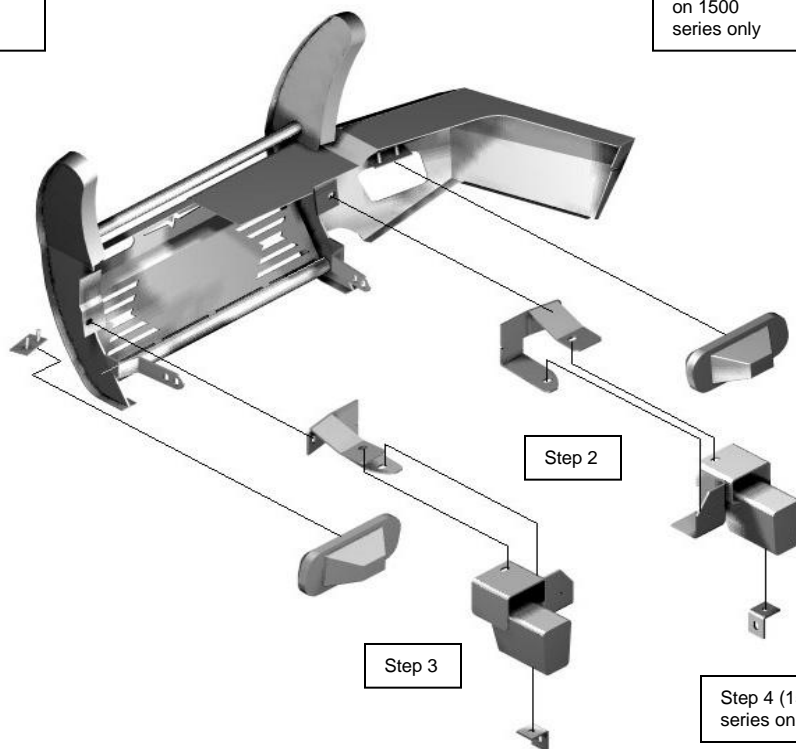
Angle bracket & bolts used on 1500 series only



Frame Support Bracket



Angle bracket & bolts used on 1500 series only



Bolt Bag Contents:	
Quantity	Description
2	12 mm X 45 mm bolts
6	1/2" X 1-3/4" bolts
14	1/2" flat washers
6	1/2" Hex Nuts
6	1/2" Lock Washers
2	1/4" X 1" bolts
6	1/4" Lock Washers
6	1/4" Hex nuts
8	1/4" flat washers
56	Total Pieces

**Step 1:** Remove factory bumper. Note: **Do not** remove factory tow hooks.

**Step 2:** Install Frame support bracket to frame horn. Bracket mounts on top of frame horn and below inner frame side bracket (as shown).

**Step 3:** Install factory fog lights to the back side of the bumper aligning them behind the punch plate. Use 1/4" bolts provided.

**Step 4:(1500 HD Series)** Remove inside frame bolt of the tow hook (note: do not remove the tow hook). This will be used in Step 6. **(1500 Series)** add angle bracket to the bottom tow hook bolt underneath frame.

**Step 5:** Mount front end replacement (not shown) to frame horn support brackets (that was installed in step 2).

**Step 6:** Slide bottom of bumper to the inside of truck frame. Use black bolts provided to attach bumper to empty tow hook hole (or to angle bracket for Model 1500 only). Align upright with the hole of the frame for the tow hook bolt. Use 12mm X 45mm bolts provided in bolt bag.

**Step 7:** Check alignment of front end replacement to truck from side to side and tighten bolts. Check alignment of front bumper replacement up and down to truck and tighten bolt in the center of frame support bracket.