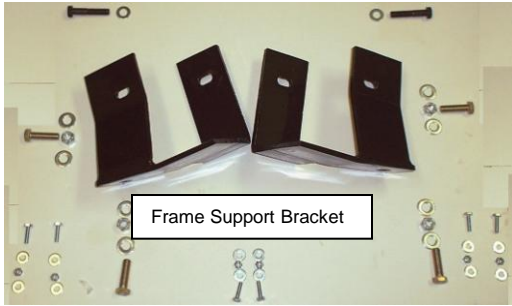
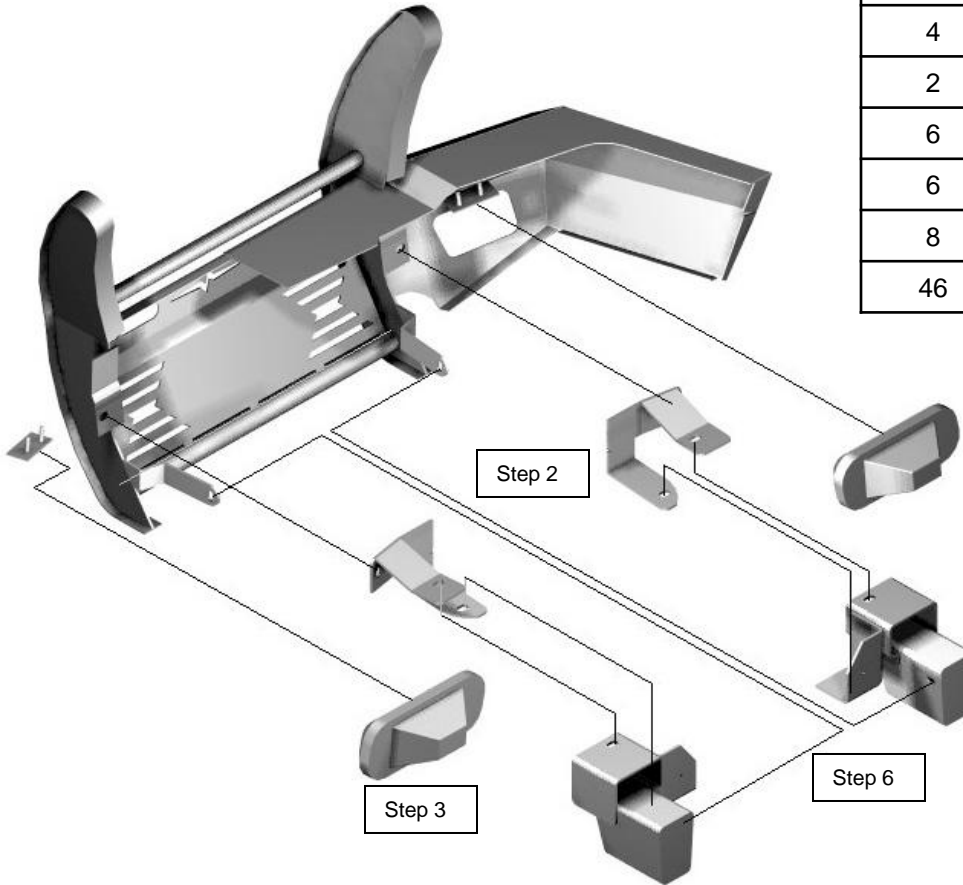


**2003-2006 Chevrolet 2500HD, 3500HD Front Bumper Replacement Part # 300-20-3005 + Xtreme FBR (600-20-3005) Installation Instructions.**



**Bolt Bag Contents:**

Quantity	Description
2	12 mm X 45 mm bolts
4	1/2" X 1-3/4" bolts
10	1/2" flat washers
4	1/2" Lock Washers
4	1/2" Hex Nuts
2	1/4" X 1" bolts
6	1/4" Hex nuts
6	1/4" Lock washers
8	1/4" flat washers
46	Total Pieces



**Step 1:** Remove factory bumper. Note: **Do Not** remove factory tow hooks. **Do Not** remove OEM rubber skirt below the condensing unit.

**Step 2:** Install Frame support bracket to frame horn. Bracket mounts to top of frame horn and to bottom of frame side bracket (as shown).

**Step 3:** Install factory fog lights to front bumper replacement with 1/4" bolts provided.

**Step 4:** Remove inside frame bolt of the tow hook (note: do not remove the tow hook). This will be used in Step 6.

**Step 5:** Mount front bumper replacement to frame horn support brackets (that was installed in step 2).

**Step 6:** Mount bottom of upright to the inside of tow hook bolt. Align upright with the hole of the frame for the tow hook bolt. Use 12mm X 45mm bolts provided in bolt bag.

**Step 7:** Check alignment of front bumper replacement to truck from side to side and tighten bolts. Check alignment of front bumper replacement up and down to truck and tighten bolt in the center of frame support bracket.