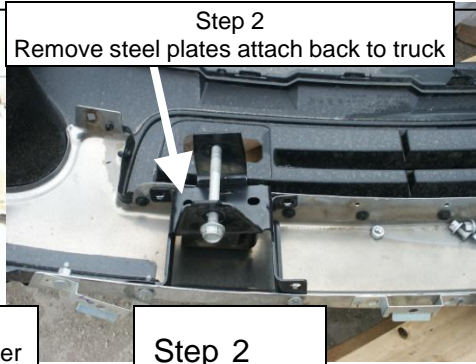


**07-13 GMC 1500 & 07-10 2500HD-3500HD FBR Installation Instructions. (1500) Part # 300-30-7008, (2500HD-3500HD) Part # 300-30-7005. XFBR (1500) Part # 600-30-7009, XFBR (2500HD-3500HD) Part # 600-30-7005**



**Step 1**  
Remove plastic shield above chrome bumper



**Step 2**  
Remove steel plates attach back to truck

**Step 2**

Bolt Bag Contents:	
Quantity	Description
6	3/8" Flat Washer
2	1/2" X 1-3/4" bolts
4	1/2" flat washers
2	1/2" Lock Washer
2	1/2" Hex Nuts
2	1/4" X 1" bolts
2	1/4" nuts
4	1/4" flat washers
2	1/4" Lock Washers
26	Total Pieces

**Step 1:** Remove factory bumper + Factory plastic shield above the chrome bumper. Note: **Do not** remove factory tow hooks.

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**Step 2:** Remove steel factory bumper mounting plates from chrome bumper and put back onto truck frame via large vertical bolt—**DO NOT TIGHTEN AS AJUSTMENT MIGHT BE NEEDED.**

**Step 3:** Install Frame support bracket to frame horn.

**Step 4:** Install factory fog lights to front end using the 3/8" washers to hold light to steel bracket as shown in step 4. Mount front end replacement (not shown) to frame horn support brackets (that was installed in step 3).

**Step 5:** Install bottom foot of Grille Guard to the outside tow hook bolts.



**Step 3**  
Frame support bracket installed



**Step 4**

**Step 6:** Check alignment of front end replacement to truck and tighten all bolts.