

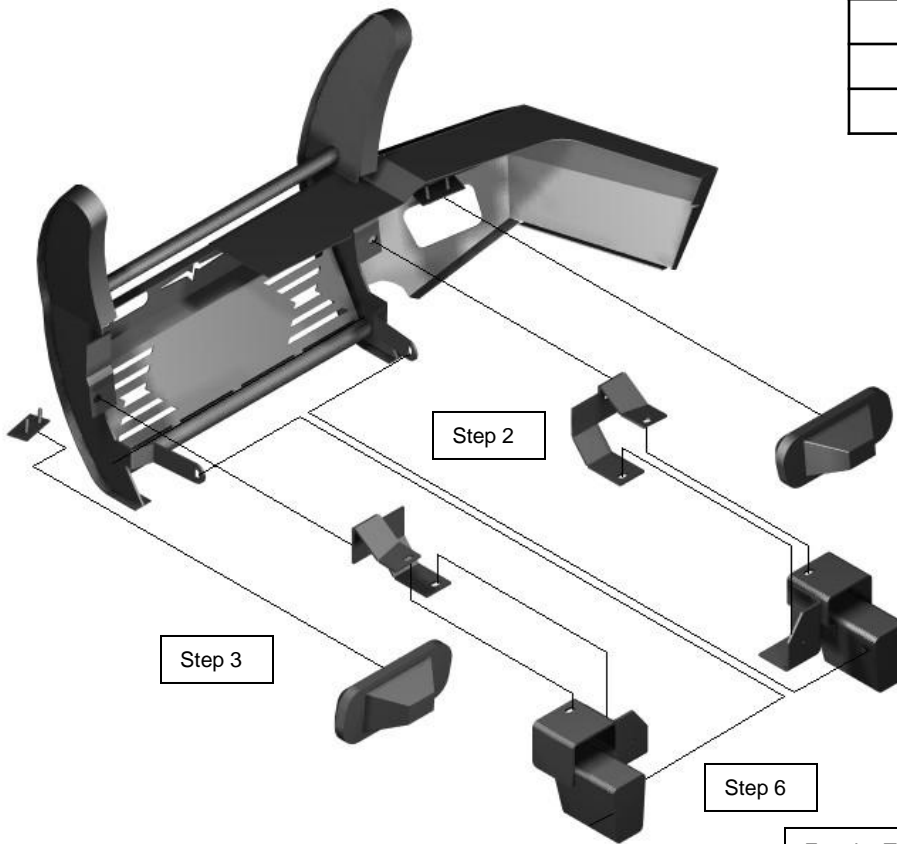
03-06 GMC 2500HD-3500HD Front Bumper Replacement Installation

Instructions. Part # 300-30-3005

Bolt Bag Contents:



Quantity	Description
2	12 mm X 45 mm bolts
4	1/2" X 1-3/4" bolts
10	1/2" flat washers
4	1/2" Lock Washer
4	1/2" Hex Nuts
6	1/4" X 1" bolts
6	1/4" Hex nuts
6	1/4" Lock washers
12	1/4" flat washers
54	Total Pieces



Step 2

Frontier Truck Gear © 2007

- Step 1:** Remove factory bumper. Note: **Do not** remove factory tow hooks.
- Step 2:** Install Frame support bracket to frame horn. Bracket mounts to top of frame horn and to bottom of frame side bracket (as shown).
- Step 3:** Install factory fog lights to front end with 1/4" bolts provided.
- Step 4:** Remove inside frame bolt of the tow hook (note: do not remove the tow hook). This will be used in Step 6.
- Step 5:** Mount front end replacement (not shown) to frame horn support brackets (that was installed in step 2).
- Step 6:** Mount bottom of upright to the inside of tow hook bolt. Align upright with the hole of the frame for the tow hook bolt. Use 12mm X 45mm bolts provided in bolt bag.
- Step 7:** Check alignment of front end replacement to truck from side to side and tighten bolts. Check alignment of front bumper replacement up and down to truck and tighten bolt in the center of frame support bracket.