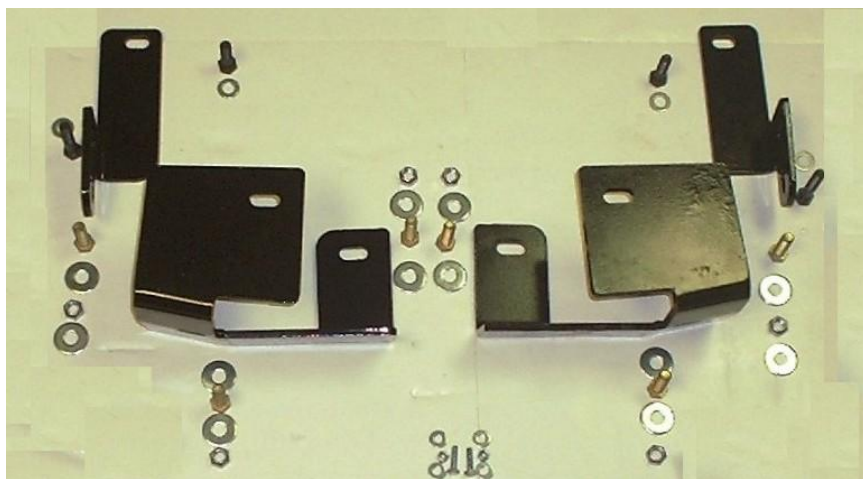


2001-2002 Chevrolet 2500HD, 3500HD Front Bumper Replacement Installation Instructions. Part # 300-20-1005



Bolt Bag Contents:	
Quantity	Description
2	12mm X 45 mm bolts
2	12 mm X 60 mm bolts
6	1/2" X 1-3/4" bolts
16	1/2" flat washers
10	1/2" loc washer
6	1/2" Hex Nuts
6	1/4" X 1" bolts
6	1/4" Hex nuts
12	1/4" flat washers
6	1/4" Lock Washers
72	Total Pieces

Step 1: Remove factory bumper. Note: **Do not** remove factory tow hooks.

Step 2: Install Frame support bracket to frame horn.

Step 3: Install bottom frame support bracket to the bottom and side tow hook bolts using 12mm X 45 mm bolts in the bottom and 12mm X 60mm in the side of frame and tow hook.

Step 4: Install factory fog lights to front end with 1/4" bolts provided.

Step 5: Mount front end replacement (not shown) to frame horn support brackets (that was installed in step 2).

Step 6: Check alignment of front end replacement to truck and tighten all bolts.

