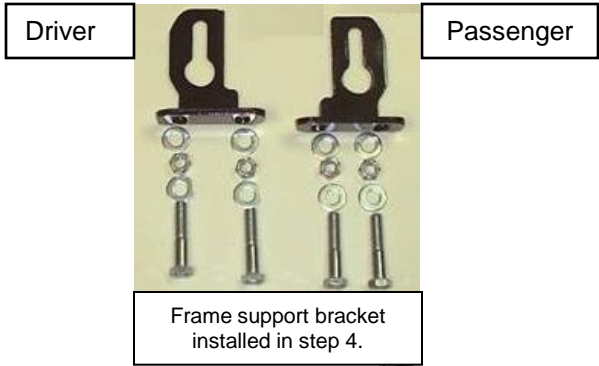
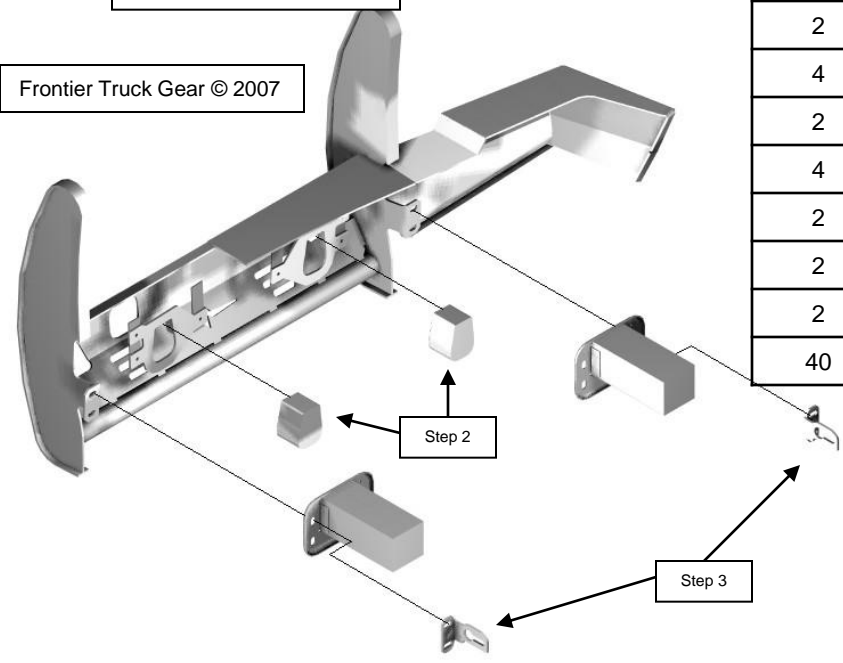


99-04 Ford F250-F450, Excursion FBR Part # 300-19-9005, XFBR Part # 600-19-9005



Bolt Bag Contents:	
Quantity	Description
8	1/2" Flat Washers
4	1/2" X 2 1/4" Bolts
4	1/2" Lock Washer
4	1/2" Hex Nuts
2	1/4" X 1" Bolts (license plate)
2	1/4" Hex Nuts (license plate)
4	1/4" Flat washers (license plate)
2	1/4" Lock washers (license plate)
4	#10 Flat washers
2	#10 Nuts
2	#10 Screws
2	Frame support brackets
40	Total Pieces



Step 1: Remove factory bumper. Note: **Do not** remove factory tow hooks.

Step 2: Remove ford fog light from plastic housing and install in metal fog light brackets that are welded to the front bumper replacement. Use plastic tabs from Ford housing for side holes and use #10 machine (adjusting) bolt for top hole. Ensure the light is turned so that the beam fans flat and not up and down. (Note: the driver side light from the ford bumper will be the driver side light in the front bumper replacement).

Step 3: Install frame support bracket behind frame horn

Step 4: Mount front end replacement to frame horn using the outside bolt holes. 1/2" Bolts will go through the front end bracket, the frame horn, and the frame support bracket (that was installed in step 4).

Step 5: Check alignment of front end replacement to truck and tighten all bolts.