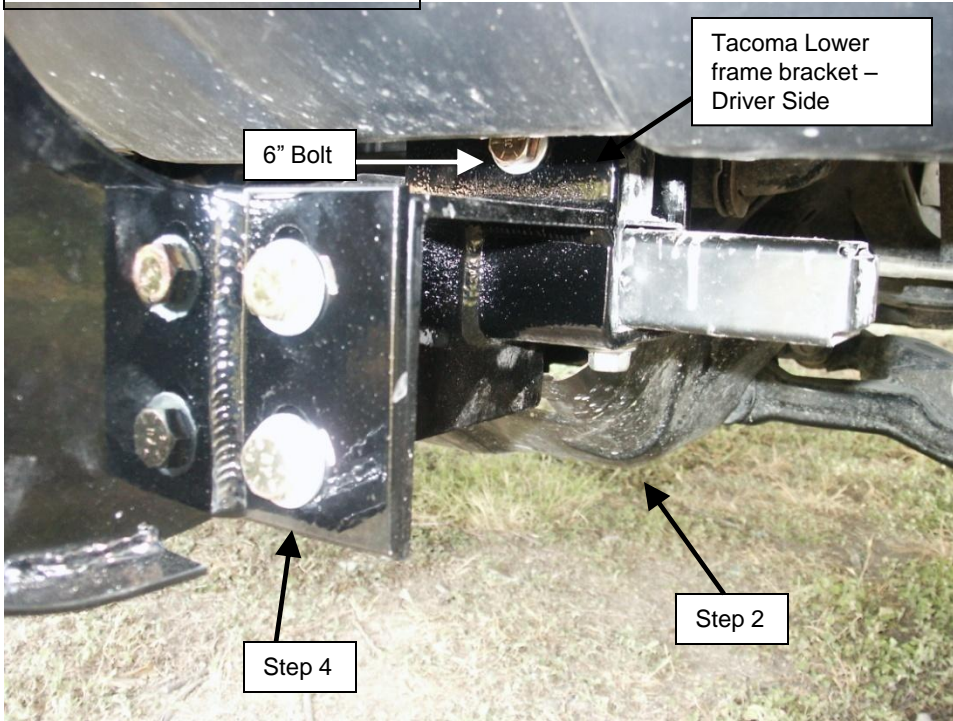


05-14 Toyota Tacoma Installation Instructions. Part # 200-60-5003

Driver Side View!!



Bolt Bag Contents	
Quantity	Description
6	1/2" X 1 3/4" Bolts
2	1/2" X 6" Bolts
16	1/2" Flat Washers
8	1/2" Lock Washers
8	1/2" Hex Nuts
40	Total Pieces

Step 1: Remove factory Tow/Recovery hook, (if truck has one) from bottom of frame.

Step 2: Attach lower frame bracket using the bottom factory bolt that held tow hook in place and 1/2" X 6" bolt provided on the top side as shown in diagram. Passenger and driver side.

Step 3: Attach upper support bracket to the inside frame cap bolt by removing nut off factory bolt and putting our bracket on bolt then return nut and tighten. Bracket will be inserted THROUGH the outside air vent hole in the factory bumper.

Step 4: Raise and mount Grille Guard by attaching upper support bracket to the top of Grille Guard tab. Attach lower Grille Guard foot to lower frame bracket (See Diagram). Use the 1/2" X 1 3/4" bolts provided.

Step 5: Check alignment of Grille Guard to truck from side to side and tighten bolts.

