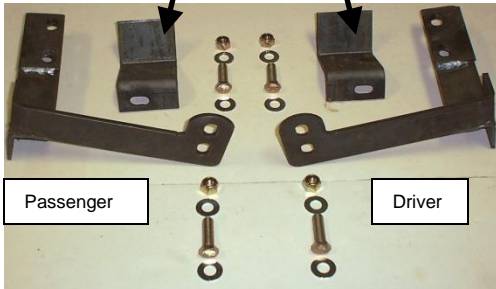


2003-2005 Dodge 1500-3500 / 08-09 4500-5500 Grille Guard Installation instructions. Part # 200-49-8004 & (200-40-8004), XGG 03-05 1500-3500 Part # 700-40-3005

1500 Series Truck

Bumper support bracket



Passenger

Driver

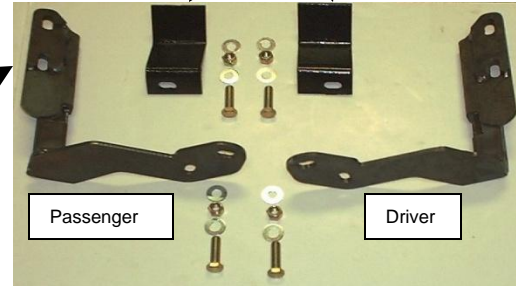
Bolt Bag Contents:

Quantity	Description
8	1/2" flat washers
4	1/2" lock Washers
4	1/2" Hex nuts
4	1/2" X 1-3/4" bolts
20	Total Pieces

Upper Grille Guard support bracket

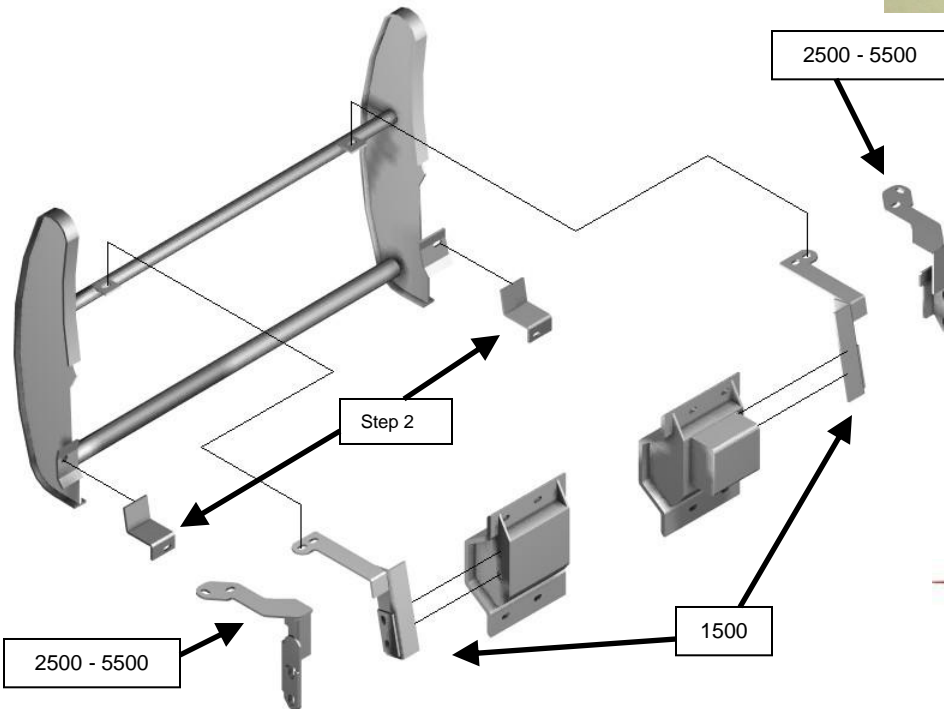
2500 - 5500 Series Truck

Bumper support bracket



Passenger

Driver

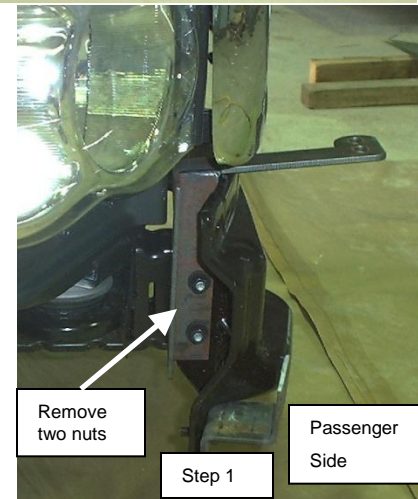


Step 2

2500 - 5500

1500

2500 - 5500



Remove two nuts

Step 1

Passenger Side



Step 1: Raise the Hood. Remove the two nuts on the side of the frame behind the frame cap. Insert upper grille guard support bracket and align to the two bolts, replace nuts and tighten. (Hint: the bracket should be below the hood 1/2" when the hood is closed).

Step 2: Remove lower bumper bolt located on the bottom outside corner of frame cap. (**Note: DO NOT REMOVE FACTORY BUMPER – Bumper is not shown in photos for illustration only!**). Install Frontier bumper support bracket behind bumper and align slotted hole to frame cap hole. Insert bolt and slide bumper support bracket forward to the backside of the chrome bumper. Tighten bolt (**Hint: Remove plastic housing for fog light (if available to install bolt).**)

Step 3: Align grille guard to upper grille guard support bracket and align holes and insert 1/2" X 1-3/4" bolts and tighten with 1/2" nuts. (Note: Grille Guard can be mounted to the upper bracket prior to drilling. **Check Grille Guard alignment to truck prior to drilling**). Mark and drill 1/2" hole through chrome bumper and frontier bumper support bracket.

Step 4: Check alignment of grille guard to truck and don't forget to tighten all bolts.