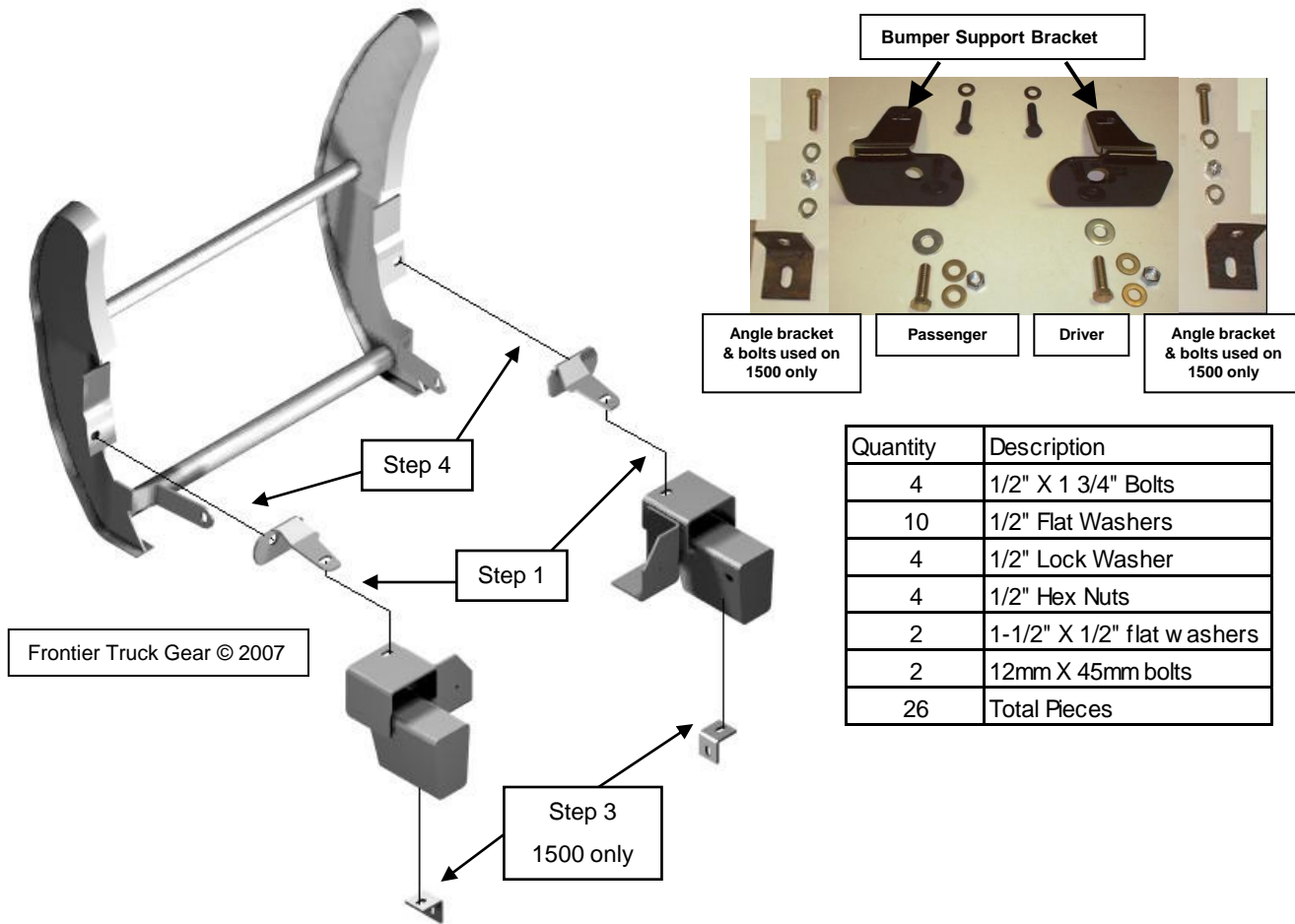


2003-2006 GMC 1500, 1500HD, Grille Guard Installation Instructions.
Part # 200-30-3008



Step 1: Remove upper bumper support bolt located on the top side of frame. (**Note: Do not remove factory bumper**). Install Frontier bumper support bracket behind bumper and to the top of frame. Insert bolt and slide bumper support bracket forward to the backside of the chrome bumper. Tighten bolt. (Hint – Brackets should point away from each other when placed against the back of the factory bumper.)

Step 2: (1500HD ONLY) Remove inside bolt that connects tow hook to frame. **NOTE: DO NOT REMOVE TOW HOOK.**

Step 3: Insert bottom of grille guard to the **inside of the frame**. Insert 12 mm bolt (black) loosely through grille guard and into tow hook bolt hole (**1500HD**) (**Note: On 1500 series truck only, add the angle bracket as shown before attaching grille guard.**)

Step 4: With bottom of the grille guard attached to truck loosely align loops as shown. Drill 1/2 inch hole through chrome bumper and bumper support bracket installed in step 1.

Step 5: Insert 1/2" X 1-3/4" bolts through grille guard, chrome bumper, and bumper support bracket. Use 1-1/2" washer to back up pre-punched 1" hole in support bracket. The washer will prevent the nut from slipping through hole!

Step 6: Check alignment of grille guard to truck and don't forget to tighten all bolts.