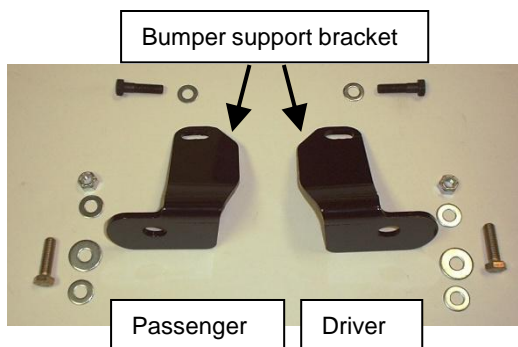
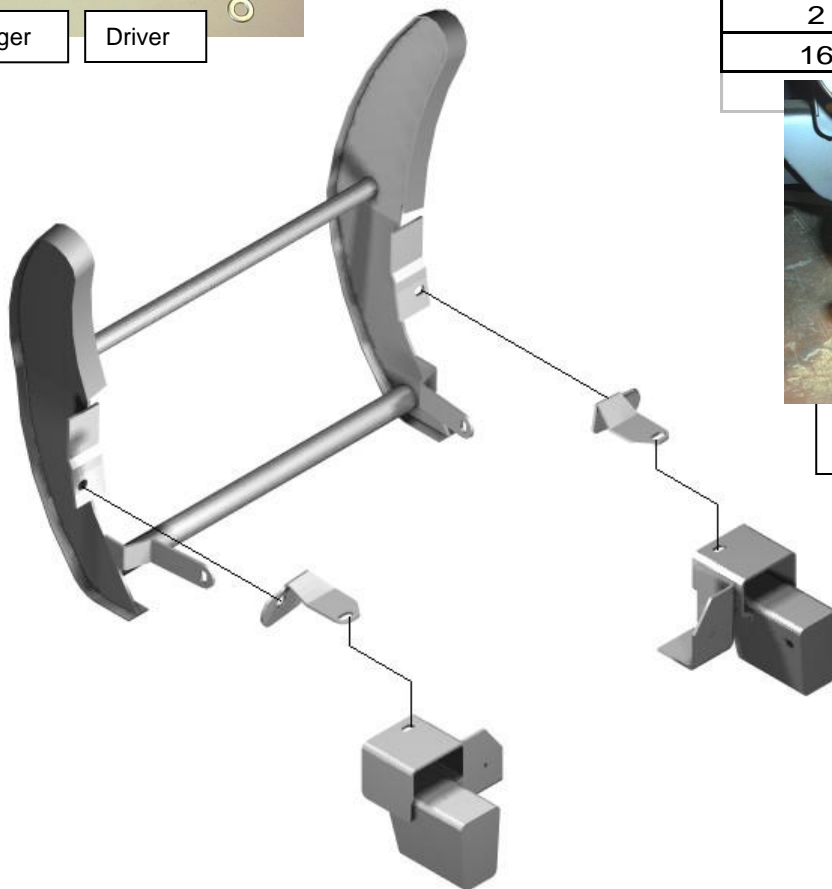


**2003-2006 Chevrolet 2500HD, 3500HD Grille Guard Installation  
Instructions. Part # 200-20-3004, XGG Part # 700-20-3004**



Bolt Bag Contents:	
Quantity	Description
2	1/2" X 1 3/4" Bolts
6	1/2" Flat Washers
2	1/2" Loc Washers
2	1/2" Hex Nuts
2	12mm X 45mm bolts
2	1-1/2" flat washers
16	Total Pieces



Passenger Side with bumper support bracket installed

**Step 1:** Remove lower bumper support bolt located on the engine side of frame. (Note: Do not remove factory bumper). Install Frontier bumper support bracket behind bumper and to the top of frame. Insert bolt and slide bumper support bracket forward to the backside of the chrome bumper. Tighten bolt. (Hint – Brackets should point away from each other when placed against the back of the factory bumper.)

**Step 2:** Remove inside bolt that connects tow hook to frame. **NOTE: DO NOT REMOVE TOW HOOK.**

**Step 3:** Align grille guard to truck and drill 1/2 inch hole through chrome bumper and bumper support bracket installed in step 1.

**Step 4:** Insert 1/2 X 1-3/4 inch bolts through grille guard, chrome bumper, and bumper support bracket. Use 1-1/2" washer to back up pre-punched hole.

**Step 5:** Insert bottom of upright to the **inside of the frame** (tow hook hole). Install 12 mm bolt (black) loosely on both uprights.

**Step 6:**

Check alignment of grille guard to truck and tighten all bolts.