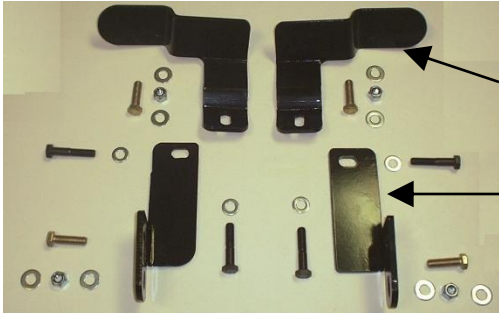


01-02 Chevrolet/GMC 2500HD, 3500HD Grille Guard
Installation Instructions. Part # 200-20-1004



Bumper support bracket

Frame & upright bracket

Parts Overview:

Bolt Bag Contents:	
Quantity	Description
4	1/2" X 1 3/4" Bolts
12	1/2" Flat Washers
4	1/2" Hex Nuts
4	1/2" Lock Washers
2	12mm X 60mm Bolts
2	12mm X 45mm Bolts
28	Total Pieces

Step 1: Remove lower bumper support bolt located on the engine side of frame. (Note: Do not remove factory bumper). Install Frontier bumper support bracket behind bumper and to the side of frame. Insert bolt and slide bumper support bracket forward to the backside of the chrome bumper. Tighten bolt.

Step 3: Align grille guard to truck and drill 1/2 inch hole through chrome bumper and bumper support bracket installed in step 1.



Passenger Side without bumper support bracket installed



Driver Side with bumper support bracket installed



Step 4: Insert 1/2 X 1-3/4 inch bolts through grille guard, chrome bumper, and bumper support bracket.

Step 5: Insert bottom of upright to the side of the frame bracket. Install 12 mm bolt loosely on both uprights.

Step 2: Remove outside bolt & bottom bolt that connects tow hook to frame. NOTE: DO NOT REMOVE TOW HOOK. Attach frame & upright bracket to the outside and bottom of the frame.



Step 6:

Check alignment of grille guard to truck and tighten all bolts.

