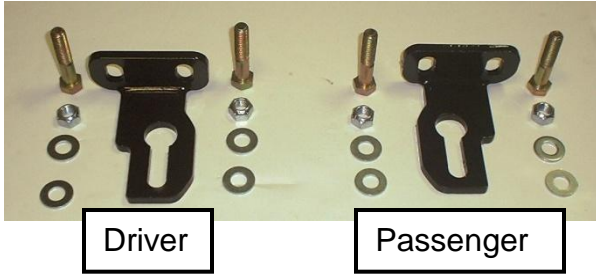
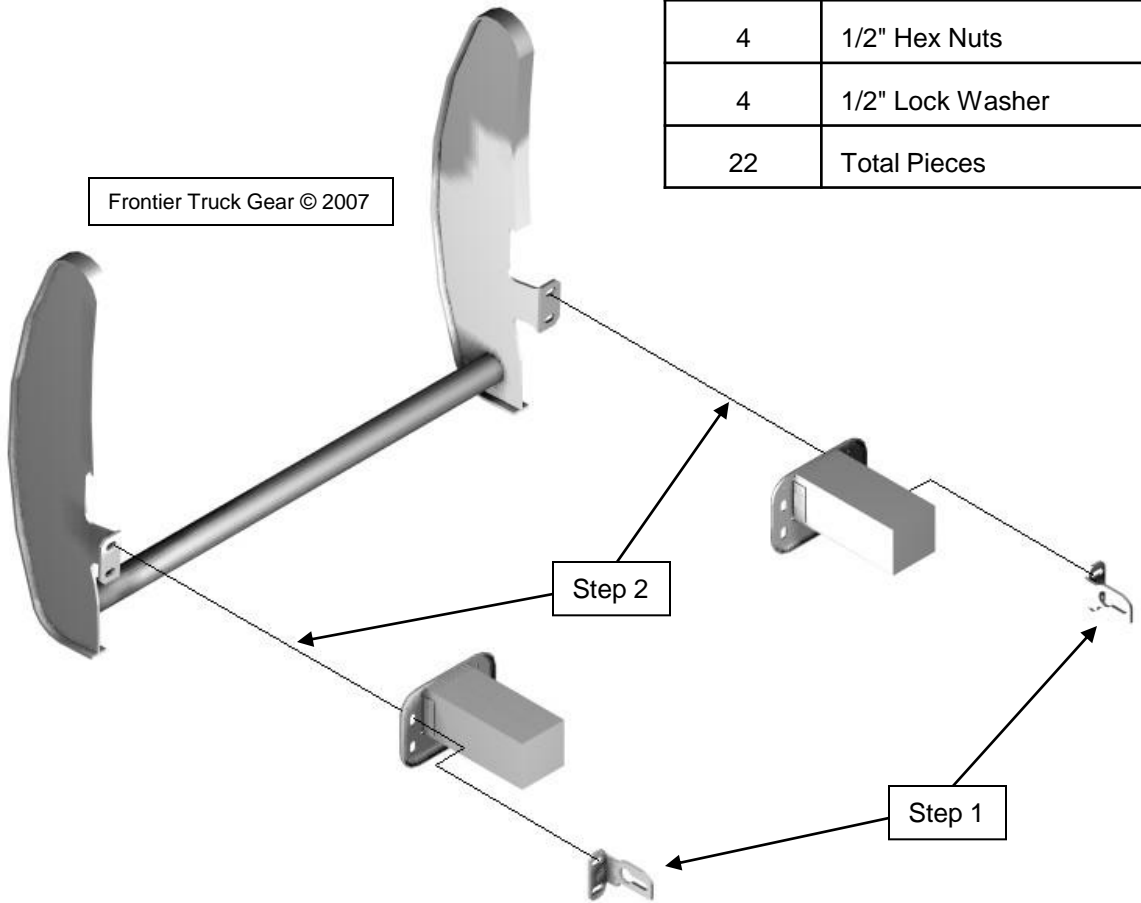


**99-04 Ford F250-F450, Excursion Grill Guard
Installation Instructions. Part # 200-19-9004**



Bolt Bag Contents:	
Quantity	Description
2	Frame support bracket
8	1/2" Flat Washers
4	1/2" X 2 1/4" Bolts
4	1/2" Hex Nuts
4	1/2" Lock Washer
22	Total Pieces



Step 1:

Install frame support bracket behind frame horn. Warning: DO NOT REMOVE FRAME BOLT. Back out enough for frame support bracket to hook over. Retighten frame bolt.

Step 2:

Mount grill guard to frame horn using the outside bolt holes. Bolts will go through the grill guard bracket, the frame horn, and the frame support bracket that was installed in step 1.

Step 3:

Check alignment of grille guard to truck and tighten all bolts.