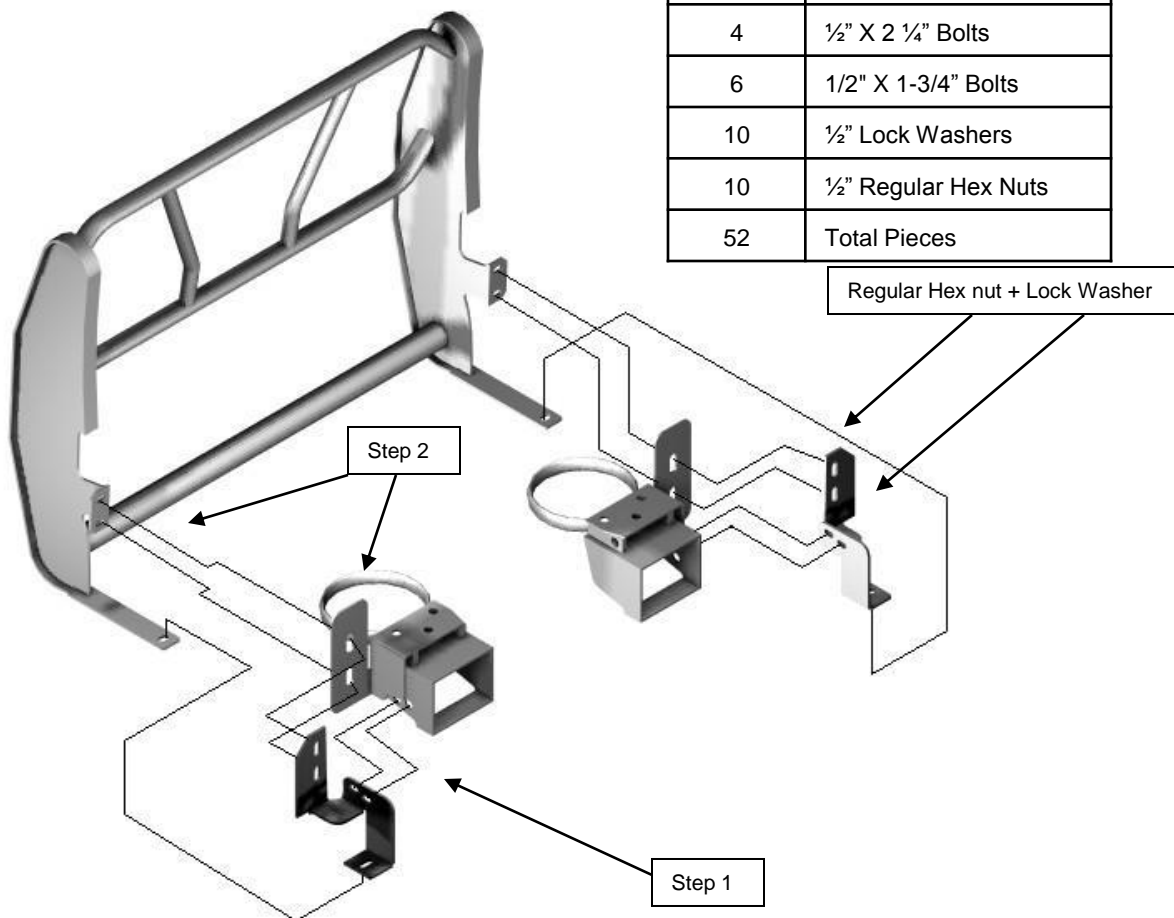


11-14 Ford F250-F450 Grille Guard Installation Instructions.

Part # 200-11-1004, XGG Part # 700-11-1004



Bolt Bag Contents:

| Quantity | Description |
|----------|-------------------------|
| 2 | Bottom support brackets |
| 20 | 1/2" Flat Washers |
| 4 | 1/2" X 2 1/4" Bolts |
| 6 | 1/2" X 1-3/4" Bolts |
| 10 | 1/2" Lock Washers |
| 10 | 1/2" Regular Hex Nuts |
| 52 | Total Pieces |

Step 1: Install bottom support bracket behind frame horn. NOTE: You must use regular 1/2" hex nuts and 1/2" lock washers on the bolts going through the truck frame!! You will access the bolt head through a small hole located on the inside/bottom of truck frame when you are tightening.

Step 2: Mount grill guard to frame horn and Bottom Support Bracket using 1/2" lock nuts. Bolts will go through the grill guard bracket and the frame horn on the front. Foot of Grille Guard on the bottom goes UNDER bottom support bracket.

Step 3: Check alignment of grille guard to truck and tighten all bolts.