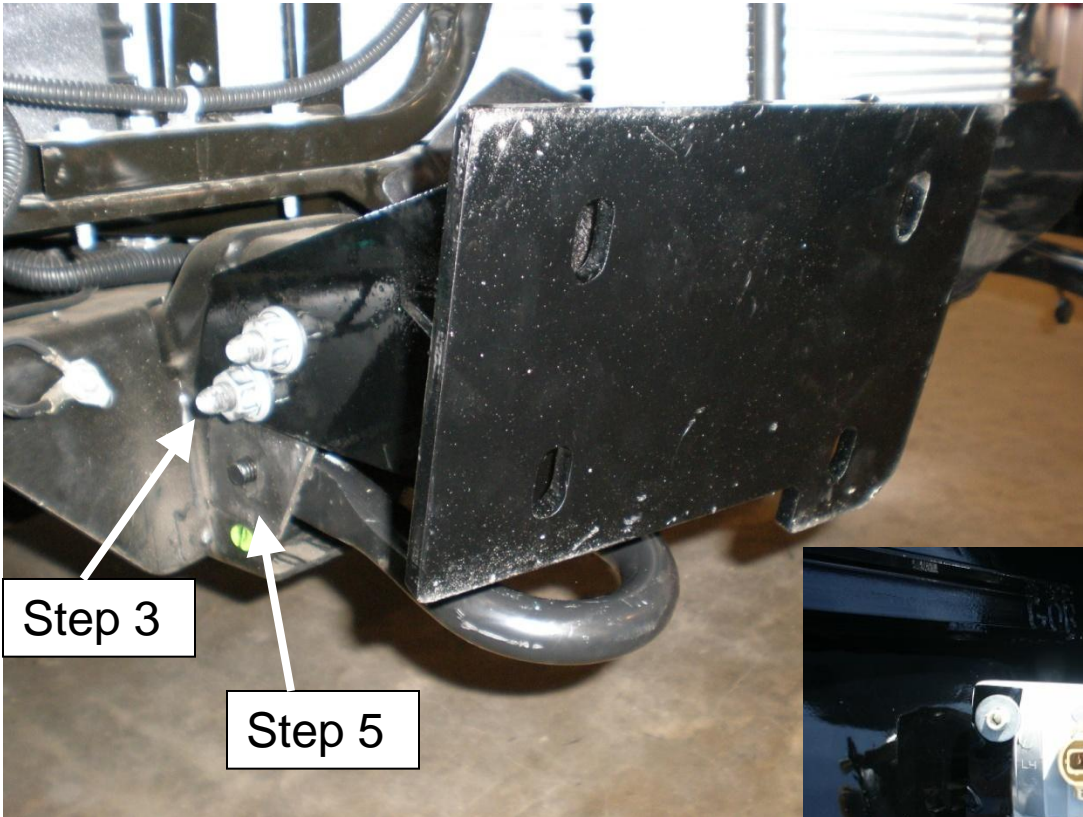


2011-2014 Chevrolet 2500HD-3500HD Pro  
 Series Front Bumper Replacement  
 Installation Instructions. Part # 130-21-1005



Step 2

Bolt Bag Contents:	
Quantity	Description
8	1/2" X 1-3/4" bolts
2	1/2" X 6" Bolts
20	1/2" flat washers
10	1/2" Lock Washers
10	1/2" Hex Nuts
2	1/4" X 1" bolts
2	1/4" nuts
4	1/4" flat washers
2	1/4" Lock Washers
6	3/8" Flat Washers
2	Mounting Brackets
68	Total Pieces

- Step 1:** Remove factory bumper and horizontal tow hook bolt. Note: **Do not** remove factory tow hooks.
- Step 2:** Install factory fog lights to front end using the 3/8" washers to hold light to steel bracket as shown in step 2.
- Step 3:** Install Mounting bracket to frame using (2) factory side bolts.
- Step 4:** Mount Front Bumper Replacement to Frontier Mounting brackets using 1/2" X 1 3/4" bolts provided.
- Step 5:** Install bottom foot of Front Bumper Replacement to the outside tow hook bolt hole using the 1/2" X 6" bolt provided.
- Step 6:** Check alignment of front end replacement to truck and tighten all bolts.